Einbau- und Betriebsanleitung

Installation and operating instructions

Notice de montage et de mise en service

Inbouw- en bedieningsvoorschriften

Instrucciones de instalación y funcionamiento

Istruzioni di montaggio, uso e manutenzione

Οδηγίες εγκατάστασης και λειτουργίας

Инструкция по монтажу и эксплуатации
1 General information

About this document
The language of the original installation and operating instruction is French.
All other languages of this instruction are translations of the original installation
and operating instruction.
This installation and operating instruction is an integral part of the product. It
must be kept readily available at the place where the product is installed. Strict
adherence to this instruction is a precondition for a correct installation and
proper use of the product.
This installation and operating instruction corresponds to the relevant version
of the product and the underlying safety standards valid at the time of going to
print.
EC declaration of conformity:
A copy of the EC declaration of conformity is a component of this installation
and operating instruction. If the ranges mentioned in this instruction are subject
to changes without any prior approval, this declaration is no more valid.

2 Safety
This operating instruction contains basic information which must be adhered to
during installation and operation. For this reason, this operating instruction
must, without fail, be read by the service technician and the responsible opera-
tor before installation and commissioning.
It is not only the general safety instructions listed under the main point “safety”
that must be adhered to but also the special safety instructions with danger
symbols included under the following main points.

2.1 Indication of instructions in the operating instruction

Symbols:
General danger symbol

Danger due to electrical voltage

Note:

Signals:
DANGER!
Acutely dangerous situation
Non-observance results in death or the most serious of injuries.
WARNING!
The user can suffer (serious) injuries. ‘Warning’ implies that (serious) injury to persons is probable if this information is disregarded.

CAUTION!
There is a risk of damaging to the system/installation. ‘Caution’ implies that damage to the product and its respective operation are likely if the information is disregarded.

NOTE: Useful information about product use. It draws attention to possible problems.

2.2 Personnel qualification
The personnel in charge of the installation and operating of the product must have the appropriate qualifications for this work.

2.3 Dangers in the event of non-observance of the safety instructions
Non-observance of the safety instructions can result in risk of injury to persons and damage to the system or installation. Non-observance of the safety instructions can involve the loss of any claims for damages.
In detail, non-observance can, for example, result in the following risks:
• Failure of the main functions of the system or the installation,
• Failure of the maintenance and repair processes specified,
• Risks to persons due to electrical, mechanical and bacteriological effects,
• Property damage.

2.4 Safety instructions for the operator
The existing directives for accident prevention must be adhered to. Danger from electrical current must be eliminated. Local directives or general directives [e.g. IEC, VDE etc.] and local power supply companies must be adhered to.
Risks due to mechanical or bacteriological effects must be prevented. Local rules and guidelines relating to sewage technology must be adhered to.
This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children must be supervised to be sure they do not play with the appliance.

2.5 Safety instructions for inspection and installation works
The operator must ensure that all these works are carried out by authorised and qualified personnel, who are sufficiently informed from their own detailed study of the operating instruction.
Works on the system or installation must only be carried out when at a standstill. All processes described in the installation and operating instruction for shutting down the system/installation must be strictly observed.
2.6 Unauthorized modification and use of spare parts
Modifications to the system or installation are only allowed with prior agreement from the manufacturer. Original spare parts and accessories authorised by the manufacturer ensure safety. The use of other parts can nullify the liability from the results of their usage.

2.7 Improper use
The operational safety of the system or installation supplied is only guaranteed for use in accordance with conditions specified in section 4 of the installation and operating instructions. The limit values must on no account fall under or exceed those specified in the catalogue or data sheet.

3 Transport and storage
The product is delivered in a cardboard box. It is protected against moisture and dust.
As soon as the product arrives, immediately check it for any transport damage. In case of transport damage, initiate the necessary procedures with the forwarding agent.

CAUTION! Danger of property damage!
When assembling the product on a pump, do not use the ElectronicControl to handle the complete pump set.

CAUTION! Danger of property damage!
In case of a later installation keep the product in a dry place. Protect it against any shock and external impacts (such as moisture, frost, etc. ...)

4 Intended use
The ElectronicControl is a frequency inverter designed to control pumps for non aggressive clear water containing no suspended particles.
5 Product information

5.1 Type key

Example: ElectronicControl MT6

<table>
<thead>
<tr>
<th>ElectronicControl</th>
<th>Automatism type with frequency inverter</th>
</tr>
</thead>
<tbody>
<tr>
<td>M</td>
<td>Electrical supply of the ElectronicControl 1~230V</td>
</tr>
<tr>
<td>T</td>
<td>Electrical supply of the motor</td>
</tr>
<tr>
<td></td>
<td>• T = 3~230V</td>
</tr>
<tr>
<td></td>
<td>• M = 1~230V</td>
</tr>
<tr>
<td>G</td>
<td>Maximal current delivered in A</td>
</tr>
</tbody>
</table>

5.2 Technical data

| Maximum operating pressure | 15 bar |
| Setting range              | 0.5 up to 12 bars |
| Maximum flow               | 15 m³/h |
| Maximum water temperature  | 40 °C |
| Minimum water temperature  | 0 °C |
| Maximum environment temperature | 50 °C |
| Input voltage              | 1~230 V, 50/60 Hz |
| Protection current         | +20% of the nominal current as set during 10s |
| Operating mode             | S3: 30% (3 s ON – 7 s OFF) |
| Class of protection        | IP55 |
| Protection fuse of the ElectronicControl input (fig. 4, Pos. 3) | I: 20A, type: gG, U: 500Vac, breaking capacity I1: 120kA, size: 10 x 38mm |
| Protection fuse of the motor input (fig. 4, Pos. 4) | I: 20A, type: high speed, U: 690Vac, breaking capacity I1: 100kA, size: 10 x 38mm |

5.3 Scope of delivery

- ElectronicControl prewired (fig. 2, Pos. 2)
- EMC filter (fig. 2, Pos. 6)
- Operating instruction

5.4 Accessories

5.4.1 Accessories required

- A tank of minimum 2 liters (to be placed at the ElectronicControl discharge side, see fig. 2, Pos. 4).
- Check valve (to be placed directly at the ElectronicControl suction side, see fig. 2, Pos. 3).

5.4.2 Accessories as option

- Flow switch – dry running protection.
- Insulation valves.
6 Description and Function

6.1 Description

6.1.1 Description of the ElectronicControl (fig. 1)

<table>
<thead>
<tr>
<th>Pos.</th>
<th>Description of the components</th>
</tr>
</thead>
<tbody>
<tr>
<td>01</td>
<td>Cable gland of the ElectronicControl power supply</td>
</tr>
<tr>
<td>02</td>
<td>Cable gland of the pump power supply</td>
</tr>
<tr>
<td>03</td>
<td>Cable gland of the dry running protection</td>
</tr>
<tr>
<td>04</td>
<td>Cable gland of the serial communication (as option)</td>
</tr>
<tr>
<td>05</td>
<td>Suction</td>
</tr>
<tr>
<td>06</td>
<td>Discharge</td>
</tr>
<tr>
<td>07</td>
<td>User interface</td>
</tr>
</tbody>
</table>

6.1.2 Description of the installation (fig. 2)

<table>
<thead>
<tr>
<th>Pos.</th>
<th>Description of the components</th>
</tr>
</thead>
<tbody>
<tr>
<td>01</td>
<td>Pump</td>
</tr>
<tr>
<td>02</td>
<td>ElectronicControl</td>
</tr>
<tr>
<td>03</td>
<td>Check valve</td>
</tr>
<tr>
<td>04</td>
<td>Bladder tank</td>
</tr>
<tr>
<td>05</td>
<td>Insulation valves</td>
</tr>
<tr>
<td>06</td>
<td>EMC filter</td>
</tr>
</tbody>
</table>

6.1.3 User interface (fig. 3)

<table>
<thead>
<tr>
<th>Manual operating</th>
<th>Green led</th>
<th>Inverter ON</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operating mode</td>
<td>Red led</td>
<td>Blinking: current error Fix : final error</td>
</tr>
<tr>
<td>Hand/Auto</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Menu</td>
<td>Yellow led</td>
<td>Pump is working</td>
</tr>
<tr>
<td>Enter</td>
<td>Green led</td>
<td>ON : automatic mode OFF: manual mode</td>
</tr>
<tr>
<td>Value setting up</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Value setting down</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
6.1.4 Description of the electronic board (fig. 4)

### Table: Description of the parts

<table>
<thead>
<tr>
<th>Pos.</th>
<th>Description of the parts</th>
</tr>
</thead>
<tbody>
<tr>
<td>01</td>
<td>Input terminal of the ElectronicControl</td>
</tr>
<tr>
<td>02</td>
<td>Input terminal of the motor</td>
</tr>
<tr>
<td>03</td>
<td>Protection fuse of the ElectronicControl input (I: 20A, type: gG, U: 500Vac, breaking capacity I1: 120kA, size: 10 x 38mm)</td>
</tr>
<tr>
<td>04</td>
<td>Protection fuse of the motor input (I: 20A, type: high speed, U: 690Vac, breaking capacity I1: 100kA, size: 10 x 38mm)</td>
</tr>
</tbody>
</table>

6.2 Function of the product

ElectronicControl contains an electronic regulation system using pressure and flow sensors and a frequency inverter.

The electronic regulation system allows to reach a constant pressure in the network whatever the flow is and to minimize the power consumption of the installation (automatic mode). The pressure will be constant according to the set point pressure originally preset.

In hand mode the pump can be tested at maximum speed.

In automatic mode the ElectronicControl starts the pump when the installation pressure (NET P) is lower than the set point pressure (P SET) minus the pressure gap set (START DELTA P).

The ElectronicControl stops after a time period set (TIME BEFORE STOP) when the installation pressure (NET P) has reached the set point pressure (P SET) and when the flow is zero.

The ElectronicControl protects the pump against (Chap 10.2):
- dry running,
- over currents,
- too high water temperatures,
- frost,
- short-circuits,
- over voltages,
- Under voltages.

In case of defect (such as dry running, overvoltage ...), the led blinks and the ElectronicControl will try to start the pump regularly. After many trials the ElectronicControl finally stops, the led is ON and does not blink anymore.

6.3 ElectronicControl setting

After connection to the pump and to the power supply, the ElectronicControl will show the model type and the software version for 10 seconds. Then the ElectronicControl shows the STANDARD display mode.

Then the ElectronicControl has to be set in accordance to the pump characteristics and to the requirement of the installation, in order to warranty a safe and efficient operation.
Press the push-button for 3 seconds to set the ElectronicControl. The user can navigate in both submenus SETTINGS or HISTORIC.

**SETTINGS**

This submenu allows the setting of the ElectronicControl according to the installation and the pump.

**HISTORIC**

This submenu displays the various counts and alarms recorded.

To select a submenu, use the the push-buttons or , then push to select it.

The values displayed in the various parameter can be changed via the push-buttons or . With the push-button the new value selected is validated and the next parameter is displayed on the screen. With the push-button you exit SETTINGS (no saving of the last change) or HISTORIC menu and go back to STANDARD display mode (or SERVICE).

**NOTE:** The data are saved in non-volatile memory, this allows to save data even after switching off.

### 6.3.1 Menu description

<table>
<thead>
<tr>
<th>Display</th>
<th>Menu level 1</th>
<th>Menu level 2</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>NET P 02.0 bar P SET 02.0 bar</td>
<td>Display in STANDARD mode</td>
<td></td>
<td></td>
</tr>
<tr>
<td>F 50 P SET NET P Q 02.0 bar 02.0 bar 1</td>
<td>Display in SERVICE mode rotation frequency (Hz) + pressure setting (bar) + network pressure (bar) + flow switch detection (1 or 0)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>MENU SETTINGS</td>
<td>Menu settings</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LANGUAGE ENGLISH</td>
<td>LANGUAGE Language setting</td>
<td></td>
<td></td>
</tr>
<tr>
<td>I. MAX. PUMP</td>
<td>I. MAX. PUMP Nominal current setting as mentioned on the identification plate of the pump</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
### Display Menu Level 1 Menu Level 2 Description

<table>
<thead>
<tr>
<th>Setting</th>
<th>Rotation Sense</th>
<th>Rotation Sense</th>
<th>Setting of the rotation sense. See the pump identification plate. Push on $\text{on}$ to start the pump (at 30hz) and check the rotation sense.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Min Speed</td>
<td>Min Speed</td>
<td>Define the minimum motor rotation speed</td>
<td></td>
</tr>
<tr>
<td>Dry Run Prot</td>
<td>Dry Run Prot</td>
<td>If the installation is provided with a level switch (flow switch or others) change NO by YES.</td>
<td></td>
</tr>
<tr>
<td>Pressure Setting</td>
<td>Pressure Setting</td>
<td>Working pressure setting in the installation</td>
<td></td>
</tr>
<tr>
<td>Start Delta P</td>
<td>Start Delta P</td>
<td>Define the starting pressure as: starting pressure = setpoint pressure - start delta P.</td>
<td></td>
</tr>
<tr>
<td>Time Before Stop</td>
<td>Time Before Stop</td>
<td>Time setting before pump stop when there is no flow.</td>
<td></td>
</tr>
<tr>
<td>Display</td>
<td>Display</td>
<td>Define the display mode:</td>
<td></td>
</tr>
<tr>
<td>Standard</td>
<td>Standard</td>
<td>• STANDARD: network pressure (bar) + pressure setting (bar)</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>• SERVICE: rotation frequency (Hz) + pressure setting (bar) + network pressure (bar) + flow switch detection (1 or 0)</td>
<td></td>
</tr>
<tr>
<td>Running Time</td>
<td>Running Time</td>
<td>Total pump running hours (H).</td>
<td></td>
</tr>
<tr>
<td>Hours</td>
<td>Hours</td>
<td>26H</td>
<td></td>
</tr>
</tbody>
</table>
6.3.2 Manual mode
We can access to this mode via the push-button . The led is off. This mode is fugitive and you shall keep pushing on the push-button to get it working. The pump starts at maximum frequency. When releasing it the pump slows down up to complete stop.

6.3.3 Automatic mode
This mode allows an automatic setting of the pressure whatever the flow is. You can access to this mode by pushing on the push-button . The led is on. The working condition of this mode can be set in the SETTINGS menu.

7 Installation and electrical connection
DANGER! Risk of death!
An improper installation and electrical connections can result in a risk of fatal injury.
• The installation and electrical connections should only be done by a qualified electrician and in compliance with the regulations in force.
• Follow all accident prevention regulations!
• Before installation and electrical connection, switch off the product/station shall (no voltage) and be sure it cannot be switched on again without any control!
• Disconnect the mains plug!
7.1 Installation

- Install the ElectronicControl in a room with easy access, normal ventilation and protection against frost and rain and very close to the pump.
- For any maintenance works enough space shall be provided around the installation. An easy access from at least both sides of the installation shall be ensured.

**CAUTION! Risk of malfunction!**
The ElectronicControl axis shall be correctly positioned in a vertical line.
The ElectronicControl shall be connected to the pump discharge pipes next after the check valve (Fig. 2). The piping diameter shall be the same or bigger than the one of the ElectronicControl. A complete tightness of the installation shall be ensured, in case of a leakage the system might run over a cycle and then be damaged. The installation piping shall not apply any stress on the ElectronicControl.

**CAUTION! Risk of product and subsequent damages!**
Do not put any foreign matters into the ElectronicControl when installing it (glue, treacle, chips ...).
The assembling of a check valve directly at the ElectronicControl suction (Fig. 2, Pos. 3) is mandatory to ensure a right operating of the ElectronicControl. A bladder tank over 2 liter volume (Fig. 2, Pos. 4) shall allow an optimal regulation of the pressure inside the installation. A pre-setting pressure 0.5 bars lower than the set point pressure is recommended.
A filter or a suction strainer shall be assembled to avoid any pumping of particles that might hinder the proper operating of the ElectronicControl.

7.2 Electrical connection

**DANGER! Danger of electric shock!**
The electrical connection shall only be carried out by an electrician approved by the local electricity supply company and according to the local regulations in force.

7.2.1 Electric connection of the ElectronicControl
The ElectronicControl shall be installed with cables provided by the manufacturer. If a cable is damaged, have it replaced by a qualified personnel.
The type of current and the network voltage shall comply with the characteristics of the ElectronicControl. See identification plate of the ElectronicControl.
It is recommended to install a 30 mA differential circuit breaker and a 16 A magno-thermal protection.

**DANGER! Danger of electric shock!**
Do not forget the earth connection of the motor.
For the electric connection of the installation to the network the ElectronicControl plug shall be connected to the electric network.
7.2.2 Electric motor connection
The ElectronicControl shall be connected to the pump motor terminal according to the wiring diagrams Fig 5 or Fig 6.

7.2.3 Electric connection of a dry running protection
The ElectronicControl can be provided with an additional dry running protection such as dry contact (flow switch or others). See Fig. 7 for the connection.

8 Commissioning

CAUTION! Risk of health hazards!
Our ElectronicControl is tested in water. If any water remains inside it, for hygiene reasons it is recommended to rinse it before any use in the potable water network.
When switching on the ElectronicControl immediately carries out a diagnosis that lasts 10 seconds and will display the type and version. The led is on.
In case of a pump at suction, the priming of the pump shall be done manually (manual mode). During the priming step (see operating instruction of the pump) it may drive the pump at its maximum speed.
As soon as the pump is priming on, the ElectronicControl can be switched on Automatic mode.

9 Maintenance

Maintenance and repairs shall only be carried out by qualified personnel!
DANGER! Risk of death!
When working on electrical equipments, there is a risk of fatal injury due to electrical shocks.
Before any maintenance or repair works, switch off the unit/station (no voltage) and be sure it cannot be switched on again without any control. Generally only a qualified electrician is authorized to repair damaged connection cables.
Before a frost period it is necessary to drain the ElectronicControl.
Every 6 month check the right operating of the installation:
• the pressure of the bladder tank,
• the tightness of the connections and
• the proper closing of the valve.
## 10 Faults, causes and remedies

**DANGER! Risk of death!**

Only a specialised and qualified personnel is authorized to repair!

Observe the safety instructions (see chapter 9). 

<table>
<thead>
<tr>
<th>Fault</th>
<th>ElectronicControl behaviour</th>
<th>Remedies</th>
</tr>
</thead>
<tbody>
<tr>
<td>E011 DRY RUN</td>
<td>The ElectronicControl starts the pump every 30 minutes over 24 hours. If dry running remains, it switches off the pump.</td>
<td>Check the hydraulic supply. If a set point pressure higher than the pressure the pump can deliver is programmed, the ElectronicControl will consider it as dry running.</td>
</tr>
<tr>
<td>E021 OVERLOAD</td>
<td>After the alarm detection the ElectronicControl will try 4 times to start the pump. After these 4 trials the pump is switched off.</td>
<td>Check that the rotor is not locked. Check the input data in the ElectronicControl. Check the state of the fuses.</td>
</tr>
<tr>
<td>E025 DISCONNECT MOTOR</td>
<td>Motor supply stop</td>
<td>Check the motor winding. Check the supply cables. Check the state of the 20A fuses (Fig. 4, Pos. 4).</td>
</tr>
<tr>
<td>E040 P SENSOR DEFECT</td>
<td>The ElectronicControl stops.</td>
<td>Contact the technical service department:</td>
</tr>
<tr>
<td>E031 OVER T°</td>
<td>If the temperature is too high, the ElectronicControl stops and then the pump.</td>
<td>Check that the water temperature does not exceed 40°C. Check that the ambient temperature does not exceed 50°C.</td>
</tr>
<tr>
<td>E023 SHT CIRCUIT</td>
<td>After the alarm detection the ElectronicControl will try 4 times to start the pump. After these 4 trials the pump is switched off.</td>
<td>Check the motor. If the problem remains, contact the manufacturer.</td>
</tr>
<tr>
<td>E071 EEPROM</td>
<td>If the ElectronicControl detects a defect on its internal memory this error will be displayed.</td>
<td>Contact the technical service department:</td>
</tr>
<tr>
<td>E005 HIGH VOLTAGE</td>
<td>If the ElectronicControl detects an overvoltage, it stops over some seconds and then starts again.</td>
<td>Check the ElectronicControl supply voltage.</td>
</tr>
</tbody>
</table>
If the fault cannot be remedied, please contact your nearest Wilo customer service point or representative.

11 Spare parts
Spare parts may be ordered via local professional technicians and/or the WILO customer service.
To avoid queries and order errors, please supply all data on the name plate with every order.

Subject to change without prior notice!