

## Handling and Operating Manual

# BCe H Control Panel

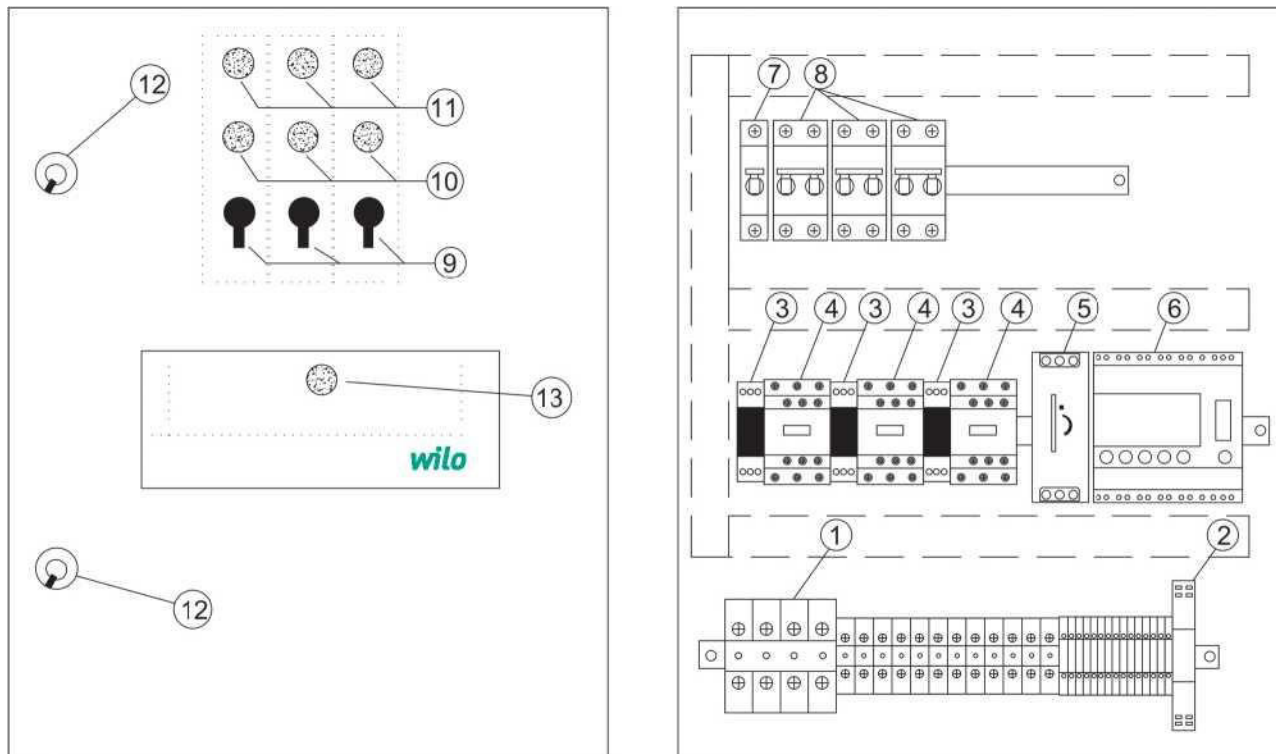




# BCe H Control Panel Handling and Operating Manual

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**Figure: 1 (Wall Type)**

- 1- Control and power terminals
- 2- General fault relay
- 3- Command relays
- 4- Contactors
- 5- 24 VDC Power supply
- 6- Programmable control device (Zelio)
- 7- Single-phase fuse
- 8- Phase + Neutral fuse
- 9- Auto-manual selector switches
- 10- Pump fault lamps
- 11- Pump operation lamps
- 12- Door locking mechanism
- 13- General fault lamp

"Panel design; The number of pumps may vary according to the power and selected options"

## 1. General

### Installation and operating should only be carried out by qualified personnel!

Installation and operating instructions are part of the device. It should be available at the side of the device as a source for reference at any time. Completely observing this manual is essential for proper use of the device and proper operation. The installation and operating manual conforms to the device model and the current safety technical norms at the time of printing.

## 2. Safety

This user manual contains basic explanations that should be taken into account during installation and operation. For this reason, this manual must be read by the installer and the relevant operator during installation and operation. Not only the general safety instructions under this basic safety title but also the special safety instructions added under the following points must be taken into consideration.

### 2.1 Symbols related to explanations in the user manual

In this operating guide, the safety rules if not followed that may cause injuries and handicaps are indicated by the following symbol.



The warnings against electric shock are specified by the following symbol.



For the purpose of specifying safety rules that may cause damage to machinery, equipment or systems when not in compliance

**ATTENTION!**

Symbol is used.

### 2.2 Staff education

The personnel performing the installation must have been properly trained for these operations.

### 2.3 Dangerous hazards if the safety rules are not observed

Failure to comply with the safety instructions may result in personal injury and damage to the equipment. Failure to comply with the safety rules will also invalidate compensation claims that may arise due to possible injuries. Failure to comply with the rules in general can lead to the following negative facts:

- The important functions of the equipment are disabled,
- Personnel injuries resulting from electrical or mechanical reasons.

### 2.4 Safety rules for operating personnel

The current legislation on the prevention of accidents should be respected. Necessary precautions should be taken against the hazards that may be caused by electricity. Hazardous electrical hazards must be considered and the directives of the local electricity distribution companies must be respected.

### 2.5 Safety rules for control and installation works

The business manager should ensure that all control and installation work is carried out by authorized and qualified specialist personnel and that they have information at a sufficient level regarding to the details given in the user manual. In principle, the work on the system should only be carried out when the system is in a completely stopped position.

### 2.6 Unauthorized modification and spare parts use

Changes to the appliance are only possible with the manufacturer's approval. The use of spare parts recommended by the manufacturer ensures that the safety is complete. The use of other parts may invalidate claims for compensation.

### 2.7 Unacceptable operating types

The operating safety of the supplied equipment is only guaranteed in case of operation in working condition indicated in paragraph 4 of the operating instructions. The operating limit values given in the catalog or brochures should never be exceeded.

## 3. Shipping and interim storage

**ATTENTION!**

The panel is shipped from the factory in boxes or on a pallet, protected against dust and moisture.

Receiving the product:

- The transport should be checked for damage,
- If any transport damage is detected, the transport company must make necessary initiatives.

During transport:

- Always use suitable lifting devices and take the safety nets to prevent parts from falling,



- Secure the product on a flat pallet, use a suitable pallet truck for transportation.
- Never stop under suspended loads, use a cage during lifting and secure the product straight into the cage.
- Ensure that the panel is stable and stable in storage and transport, and before the installation work in a safe place. The control unit must be protected against nausea and mechanical damage.

**ATTENTION! The control unit must be protected against humidity and mechanical damage. Environment between -10 °C and + 50 °C Should not be used except this temperature range**

## 4. Purpose of use

BCe H Control panel is used in the heating systems for controlling circulation pumps.

## 5. Product information



### 5.1 Application

Automatic control of circulation pumps up to 4 pumps.

### 5.2 Panel Coding

**Sample :** BCe H-3X0,1-1,5 kW

**BCe H** Circulation pump control panel

**3x** Number of pumps controlled

**0.1-1.5 Kw** The nominal power range of each pump P2 [kW]

### 5.3 Working Principle

In automatic operation, 1 pump stays continuously in spare mode. The system can be 1 + 1, 2 + 1, or 3 + 1. When the rotation period is over or in case of fault, the spare pump is switched on. In manual operation, all pumps can be operated at the same time.

### 5.4 Product Features /Benefits

- Fault and Running lamps
- General fault lamp
- Automatic – Manual operation
- Individual working contacts (dry contact)
- General fault and general operating contacts (dry contact)
- Simultaneous aging

#### 5.4.1 Control and Signal Functions

- Operation /stop with external dry contact
- SSM general fault signal
- SBM general operation signal
- Individual operation signal for each pump

### 5.5 Equipment used in the panel

The structure of the control panel is designed to be dependent on the power of the pumps to be connected.

- **Single-phase Fuse:** Switch the control device on / off.(Fig. 1, No. 7)
- **Single-phase Fuse (Phase-Neutral cut):** Provides motor protection (Figure 1 no: 8)
- **Memory programmable control (Zelio):** The network is made up of quality modular construction.(Figure 1 No: 6)
- **Power source:** 24V DC power supply (Figure 1 No: 5)
- **Manual-0-automatic switch:** Switch for selection of pump operation types. (Figure 1 no: 9)  
"Manual" (emergency operation / test operation on mains: motor protection available)  
"0" (pump off – can not be activated via PLC) "automatic" (pump is released via PLC for automatic operation)

Technical Specification	
Mains supply voltage (V)	1x230 V, 50/60 Hz
Nominal current (A)	See. Product label
Protection type	IP54
Maximum permissible ambient temperature	50 °C
Mains fuse	According to the circuit plan

### 5.6 Scope of delivery

- Control panel - WIL0 BCe H
- Electrical Circuit Diagram
- Installation and operating guide



## 6. Electrical connections

The electrical connection must be carried out by trained personnel in accordance with the regulations of the regional electricity distribution company.

### Network connection:

Explanations regarding the installation and operating instructions of the whole equipment must be taken into account.

**CAUTION!**

Pump network connections

**CAUTION!**

Take into consideration account the installation and user manuals of the pump!

### 6.2 External on / off circuit:

In accordance with the circuit plan, A tele (remote) on / off circuit can be connected via a potential-free contact (opener) after the bridge has been removed with the relevant terminals (pre-assembled by the factory.)

External on / off circuit	
Switch off	Open Auto
Switch on	Auto OFF, reporting on the screen with a symbol.
Switch loaded	24 VDC / 10 mA

**CAUTION!**

Do not apply external voltage to the terminals!

### 7.Start-up

We recommend that the device be operated by WILO Customer Service. The cables on the side of structure Before the first operating must be checked for correct connection and especially grounding. Individual precautions for operating must be taken from the installation and operating instructions for the complete assembly.

**CAUTION!**

**All connection terminals must be tightened before commissioning.**

### 7.1 Factory settings

Preset of the control panel was made in the factory. The factory setting can be recreated by the WILO Service.

### 7.2 Control of motor rotation

Each pump should be activated for a short period of time as «manual operation» to check whether the direction of rotation of the mains operated pump is the same as the arrow mark on the pump casing. In wet rotor pumps, an incorrect or correct direction of rotation is indicated by a control LED in the terminal box. If all the pumps turn in the wrong direction during mains operation, change 2 phases of the mains line.

### 8.Maintenance

Before maintenance or repair work, the device must be switched off and secured against unauthorized restart. The control cabinet must be kept clean. The control cabinet and fan should be cleaned when soiled.

From 5,5 kW motor power, check the protection contacts from time to time for burns and replace in case of intense combustion. The charging status of the real time clock buffer battery is determined by the system and notified when necessary. However, it is recommended to change it at 12-month intervals. For this purpose, the battery should be changed according to the description of the following CPU structure set.

**CAUTION!**

**The leakage current protection relay must be installed in the power line where the control panel is connected.**

### 9. Spare parts

Spare parts is ordered through the services authorized by WILO Pompa Sistemleri A.Ş.. The spare parts list is on the back page of the electricity project.

### 10. Authorized services

You can find a list of services authorized by WILO Pompa Sistemleri A.Ş. : <http://www.wilo.com.tr/anasayfa/servis-destek/yetkili-servisler/>

### 11. Misuse

- The control panel cover must be kept closed and locked.
- Do not switch off the power supply switch of the control panel except for periodic maintenance (controlled conditions).
- Do not intervene in the panel without interrupting the power supply.
- Do not place any material on or in front of the control panel.
- By inserting an isolated carpet in front of the control panel and pressing on the carpet Interfere with the board.
- Do not pull the power supply line out of the control cabinet.

## 12. Safety and Environmental Instructions

Waste disposal and Complying with WEEE Regulation on Control of Hazardous Wastes:

This product is in accordance with EU WEEE Instructions(2012/19/EU). This product includes a symbol that is used for management of waste from electric and electronical equipment. Within the European Union this symbol may be present on the product, packing or its relative manual. This symbol means that the relevant electric or electronic product must not be disposed alongside household waste products. The relevant products must be transported,recycled or disposed of according the following statements:

- These products must only be handed over to a certified disposal center.
- Comply with local law at all times! For the proper disposal procedure please contact local authorities, nearest disposal center or the dealer where you have made your purchase. For more information on recycling visit; <http://www.wilo-recycling.com> .

Packing Information Ambalaj Bilgileri : Packaging of this product is made from recycleable materials that comply with National Environmental Legislation. Do not dispose of packaging materials with household or other waste. Take these materials to recycling points designated by local authorities.

Technical differences may apply!

## 13. Failure causes and possible solutions

Definition of Problem	Possible reasons	Solution recommendation
Pumps are not working	Auto-Manual switch may be off	Check the auto-manual switch.
	The fuses may be closed.	Check the fuses.
	Bonded contactor External switching can be active.	Change the contactor which the contacts are stuck. Check that the external switching contacts are active.
	Pump card failure	Check the pump.
	Pump malfunction	Perform fault control via pump.









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