# wilo



## Centrum SV... DV... TV...

#### **EN** Installation and operating instructions

29993227	Centrum SV406
29993228	Centrum SV408
29993229	Centrum SV605
29993230	Centrum SV608
29993231	Centrum SV1004
29993232	Centrum SV1006
29993233	Centrum DV406
29993234	Centrum DV408
29993235	Centrum DV605
29993236	Centrum DV608
29993237	Centrum DV1004
29993238	Centrum DV1006
29993239	Centrum TV406
29993240	Centrum TV408
29993241	Centrum TV605
29993242	Centrum TV608
29993243	Centrum TV1004
29993244	Centrum TV1006

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#### 1 General

The Centrum booster set is an automated pressure boosting systems. Consisting of 1 to 3 vertical pumps with in-line water cooled inverters with integrated flow and pressure sensors, in conjunction with a Speedcentre control box.

## NOTE – Speedcentre only in use on 3 pump version

The installation and operating instruction is an integral part of the product and must be kept readily available near the place where the product is installed. Strict adherence to these instructions is a precondition for the installation and proper use of the product. The installation and operating instruction corresponds to the relevant version of the product and the underlying safety standards valid at the time of going to print

#### ATTENTION – Installation and commissioning by qualified personnel only!

#### 2 Safety

Any works carried out on the Centrum booster sets must be completed by a qualified person. Failure to comply to any of the information in this manual may cause potential hazards to people and the environment and may void warranty. This instruction contains important information which must be followed when installing and operating. For this reason, this operating instruction must, without fail, be read by the service technician and responsible operator before installation and commissioning.

Both the general safety instructions in the "Safety" section and those in subsequent sections indicated by danger symbols should be carefully observed.

#### 2.1 Symbols and Signals

General symbols:

(i)



WARNING! The user may suffer from injuries (serious). The mention of warning involves that personal (serious) injuries may happen when precautions are not observed.

NOTE: Useful remark for product handling. Any possible difficulty is mentioned.

#### 2.2 Risks Incurred by Failure to Comply

Failure to comply with the safety precautions could result in personal injury or damage to the

pump or installation. It could also invalidate any claims for warranty. In particular, lack of care may lead to problems such as:

- Failure of important pump or machinery functions
- Failure of the maintenance and repairing process recommended
- Danger to persons due to electrical, mechanical and bacterial influences
- Material damages

#### 2.3 Operator Safety Precautions

Existing regulations for the prevention of accidents must be followed. Dangers caused by electrical energy are to be excluded. Local or general rules issued by the IDE, VDE, etc. as well as the local electricity supply companies are to be observed.

#### 2.4 Inspection and Assembly

The user must ensure that all inspection and installation works are carried out by authorised and qualified specialists who have carefully studied these instructions. Works on the pump or installation shall only be carried out when the machine has stopped and is fully isolated.

#### 2.5 Modification and Spare Parts

Modifications to the booster set are prohibited and will void the warranty. Manufacturer authorised spare parts must be used otherwise warranty may be void. The use of other spare parts may invalidate claims revoking the liability of Wilo for any consequences.

#### 2.6 Unauthorised Operation

The operating safety of the pump or installation supplied can only be guaranteed if it is used in accordance with the operating manual. The limiting values given in the catalogue or data sheet must not be exceeded nor allowed to fall below those specified.

## 3 Transport and Storage 3.1 Storage

Booster sets must always be transported by pallet and moved with appropriate lifting equipment. Sets must be stored in a dry environment between -5 °C to +55 °C.

ATTENTION! If the product is to be installed at a later date, store it in a dry place. Protect it from impacts and any outside influences (moisture, frost, etc.) Handle product with care.



#### 3.2 Transport

The booster must be transported on a pallet and film wrapped to protect it against moisture and dust. When the product is delivered, check for any damage in transit. If any defect is found, inform your Wilo agent within 72 hours.

- The equipment must be transported by means of authorised load devices
- Transport straps must be placed around the steel base frame
- The manifolds will not withstand loads and should not be used to secure loads in transit

#### 4 Description and Operation 4.1 Description of Control Device

The automation of the system is ensured by the Electronic Control. Electronic Control contains an electronic regulation system using pressure and flow sensors and a frequency inverter. 3 pump sets also use a Speedcentre control panel in conjunction with the inverters.

#### 4.2 Operation Modes 4.2.1 Automatic Mode (1 & 2 Pump Only)

You can access this mode by pressing the Operating Mode Auto button (Fig 2) on the drive – see NOTE below. In automatic mode the Electronic Control maintains a constant pressure in the system by varying the speed of the pumps to meet the demand. The pressure will be constant according to the pre-determined pressure set point. The Electronic Control starts the pump when the installation pressure (NET P) is lower than the set point pressure (P SET) minus the pressure gap set (START DELTA P). The Electronic Control stops after a time period set (TIME BEFORE STOP) when the installation pressure (P SET) and when the flow is zero.

NOTE – AUTO Button only needs to be pressed on pump one. If a second drive is present then they will communicate between the two drives. The master pump will have a solid green light and the slave pump will have a flashing green light

#### 4.2.2 Manual Mode (1 & 2 Pump Only)

You can access this mode by holding down the Manual Operating button (Fig 2) on the drive. The pump starts at maximum frequency. When released the pump slows down to a complete stop.

#### 4.2.3 Automatic Mode (3 Pump Only)

All controls and settings on a 3 pump set are done via the Speedcentre controller (Fig 3) and are communicated to the drives. Settings can be entered into the Speedcentre from the main screen by pressing the menu button (Fig 3). To start automatic mode press the Auto button this will do a search for the pumps then initiate automatic mode. The Speedcentre starts the pump when the installation pressure is lower than the set point pressure minus the pressure gap set. The Speedcentre stops after a time period set when the installation pressure has reached the set point pressure and when the flow is zero.

DANGER! If power is lost during automatic mode and pressure in the system drops, on return of the power the pumps will run to meet system pressure. To avoid hammer effect in the system Wilo recommend you install a Wilo Cavsa Valve Product Code: 2817747

#### 4.2.4 Manual Mode (3 Pump Only)

You can access this mode by pressing the OK button (Fig.2) on the Speedcentre this will do a search for the pumps then you will be able to select each pump manually. Select a pump by pressing ENTER this will run thepump at full speed until ENTER is pressed again to stop the pumps.

### NOTE – Only one pump at a time can be run in manual mode

#### 4.3 Operating Features

#### 4.3.1 Fault Contacts

Terminals for individual pump volt free contacts found in the "mains box" (Fig.1). Normally open and normally closed contact per pump can be used for an external fault signal and are rated at 230V 1A. The contacts change state if any alarm is activated.

## NOTE – Speed centre also has one set of N/O and N/C volt free contacts 230V 1A(3 pump set only)

#### 4.3.2 Low Water Protection

Terminals for the low water cut out switch can be found in the "mains box" (Fig.1). An 18v DC input protects the booster against lack of water via either a pressure switch or a float switch (not supplied) and will activate within 3 seconds of the switch operating. This can be turned off from the within the drive menu.

WARNING! Low water protection terminals linked out as factory standard. Do not apply external voltage to the terminals. (i)

(i)

#### 4.3.3 Dry Run Protection

If air is present in the pumps after a set time the internal dry run protection will operate. Once operated the controller will automatically try to restart every 30 minutes over a 24 hour period. If the problem still exists, the pump will be switched off.

NOTE – This is protection for the mechanical seal of the pumps if air has already entered the system. We recommend that a low water cut out switch is used to prevent this from happening.

#### 4.3.4 Master/Slave Function (2 & 3 pump only)

Drives will automatically cycle the master slave pumps. This will occur once the set has been running and the master pump comes to a complete stop.

5 Installation 5.1 Location

Install the booster in a room that provides easy access, is well ventilated and a frost free environment. Adequate space must be provided for maintenance work. Easy access to the installation shall be ensured from at least two sides.

#### 5.2 Hydraulic Connections

The connection of the suction and delivery manifolds can be made either on the right or left hand sides of the installation. It is recommended to close the ports that are not used with thread caps provided. Valves must be fitted on the manifolds to easily isolate the booster if need be. The booster must be fitted with the supplied diaphragm pressure tank to be fitted on the discharge manifold. The existing pipes must be installed free from stresses. Flexible connecting pipes are recommended for this purpose in order to avoid stresses on the pipe connections and minimise the transmission of vibrations to the building installation.

## ATTENTION! Observe the requirements from the water supply companies and the local rule in force.

#### 5.3 Electrical Connections

To make the electrical connection, the corresponding installation and operating instructions and attached electrical circuit diagrams must be observed. General points to be considered are listed below: (Fig.5)

• The incoming mains connection must comply with local regulations.

As a protection measure, the booster must be earthed according to the regulations (i.e. according to the local regulations and circumstances); the connections intended for this purpose are identified accordingly (see circuit diagram)

#### DANGER! The electrical connection must be performed according to the local regulations by a qualified electrical engineer approved by the local authority

#### 6 Commissioning 6.1 Commissioning

We recommend that the equipment is commissioned by qualified personnel only. Please contact Wilo UK service for commissioning request service.uk@wilo.com

Prior to placing the equipment into service the unit must be installed with a correctly sized electrical capability and meets the local requirements for electrical installation. We recommend the unit is installed on a permanent power supply.

The hydraulic system the cold water booster set feeds must be complete with no open ends and is suitably sized for the demand of the system.

Ensure all inlet valves are open and that the cold water storage tank(s) are full of water. Vent all air from the pumps via the vent plugs located on the pumps. Enter system parameters and place unit into operation.

Check operation of booster set meets the system requirements.

#### DANGER! Risk of fatal injury! Tighten all connection terminals prior to commissioning!

#### 6.2 Maintenance

To guarantee maximum reliability in operation at the lowest possible operating cost, we recommend that the cold water booster set is subject to an annual maintenance schedule. It is advisable to enter into a maintenance agreement with a specialist company or with Wilo UK service department. Checks should be made on the condition of the expansion vessel(s) and operating condition of the pumps and valves. Checks should be made on the operating parameters to ensure that the unit is providing pressure that meets the system requirements.

ATTENTION! Any maintenance must be completed by a trained and competent person. Any damage to the booster could void warranty if this is not adhered to



#### 7 Warranty

WILO reserve the right to inspect an installation to verify that the equipment has been installed in accordance with the written instructions. The full warranty document is downloadable at www.wilo. co.uk click on local information then downloads. Before requesting a site visit, the following information must be available to the service team:

• Article number of the equipment

• A purchase order to cover the work in the event that no manufacturing defect is found.

- A site contact name and number
- A FULL description of the alleged fault

#### 8) Figures

#### Fig. 1 – Control box (2 and 3 pump only)





#### Fig. 3 – Speedcentre (3 pump only)



#### Fig. 4 – Pump Schematics



Fig. 5.1 – Wiring Schematics – 1 Pump System



#### Fig. 5.2 – Wiring Schematics – 2 Pump System



#### Fig. 5.3 – Wiring Schematics – 3 Pump System



Table 1 - Settings Menu (Hold down menu button to access)

MENU	SETTINGS	FACTORY	UNIT
Language	Language select	English	
l max	Set the maximum current rating of the pumps	*	Amps
Rotation Sense	Change the rotation of the motors	Clockwise	
Min Speed	Minimum running speed of the motor	15	Hz
Dry Run Prot	Turn on or off the dry running protection	Yes	
Pressure Setting	System pressure that you want the booster to achieve	**	Bar
Start Delta	Difference in pressure before the pumps start	0.3	Bar
Time Before Stop	Time the pumps will run once the pressure has been reached at no flow	15	Sec
MENU	HISTORIC		
Running Time	Total pump running hours		Hrs
Pump Cycles	Total number of pump cycles (one cycle = one run and stop)		
Power On	Number of times the drive has been powered on		
Max Pressure	Maximum pressure of the installation		Bar
Short Circuit	Total number of short circuit alarms		
Over Current	Total number over current alarms		
Over Temp.	Total number of over temperature alarms		
Dry Run	Total number of dry run alarms		

\*Dependant on motor size

\*\* Factory setting dependant on booster type (see test sheet)

able 2 – Settings Menu	peedcentre (Press	MENU button to	access menu)
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MENU	SETTINGS
SET 3,0 bar	System Pressure Set Point
SET 3,0 Sec	System Stop Timer (once setpoint is reached)
SET 0,6 bar	Start Delta

#### Table 3 – Drive Fault Codes & Troubleshooting

ERROR CODE	BOOSTER BEHAVIOUR	TROUBLESHOOT					
E011 DRY RUN	The controller starts the pump every 30 minutes over 24 hours. If dry running remains, it switches off the pump.						
E021 OVERLOAD	After the alarm detection the control- ler will try 4 times to start the pump. After these 4 trials the pump is switched off. Check the state of the fuses	Check that the rotor is not locked. Check the input data in the controller					
E025 DISCONNECT MOTOR	Motor will not start.	Check the motor winding. Check the supply cables. Check that the Imax is not set to off in the menu (Table 2)					
E040 P SENSOR DEFFECT	The controller stops.	Contact the technical service depart- ment.					
E031 OVER T°	If the temperature is too high, the controller will stop the motor from running.						
E023 SHT CIRCUIT	After the alarm detection the controller will try 4 times to start the pump. After these 4 trials the pump is switched off.	Check the motor connections and wind- ings. If the problem remains contact the manufacturer.					
E071 EEPROM	If the controller detects a defect on its internal memory this error will be displayed.	Contact the technical service depart- ment.					
E005 HIGH VOLTAGE	If the controller detects an overvolt- age, it stops over some seconds and then starts again.	Check the controller supply voltage.					
E004 LOW VOLTAGE	If the controller detects an under voltage, it stops the pumps.	Check the controller supply voltage.					
[WHITE SCREEN]	No function and nothing on the screen.	Check the controller supply voltage and circuit breakers in (Fig 1). Check the 20A fuses					

#### Table 4 - Booster Troubleshooting

SYMPTOM	CAUSES	TROUBLESHOOT						
	Suction piping obstructed or valve on suction manifold closed	Check valve opening and clean the piping if necessary						
One pump fails to run	Thermal relay tripped	The pump "fault" indicator on the control box must be lit. Check the setting of the current						
	Magnetic circuit breaker tripped	Switch it again. If tripping recurs, check the output current of the motor concerned. If t h is current is much higher than the one mentioned on the motor type plate, the circuit breaker is defective and shall be replaced						
	Pump shaft blocked	Switch off the electric supply of the control box and then check the shaft turns freely. If it is blocked, dismantle the pump						
	Winding fault	Disconnect the terminal block of the motor concerned. Check the network at the terminals and the stator insulation. Replace the motor if necessary						
	Flow is higher than the booster capability	Plan to replace the booster by a more adequate one (do not forget to contact us in any case)						
No delivery Pressure	Pumps not primed	Check that the suction strainer does not let air in or the tank filling point is too close from the strainer						
	A pump is obstructed by particles	Have the pump dismantled and cleaned						
	Voltage of the motors too low	Check the voltage on motor terminals						
Voltage of the motors too low	Voltage to terminals too low.	Check the voltage on motor terminals,						
	Installation capacity too low	Increase tank size						
Tripping frequency of dry running	No air inside the vessel	Pressurize the tank or replace the bladder						
satety	Setting of dry running pressure switch too high	Set the pressure switch correctly						

#### Table 5 – Booster Maximum Current (I max)

1 PUMP S	ET	Max Current	2 PUMP S	ET	Max Current	ET	Max Current	
Centrum SV406	29993227	5.5 A	Centrum DV406	29993233	10.0 A	Centrum TV406	29993239	14.5 A
Centrum SV408	29993228	6.7 A	Centrum DV408	29993234	12.6 A	Centrum TV408	29993240	18.1 A
Centrum SV605	29993229	6.7 A	Centrum DV605	29993235	12.6 A	Centrum TV605	29993241	18.1 A
Centrum SV608	29993230	9.9 A	Centrum DV608	29993236	19.1 A	Centrum TV608	29993242	29.3 A
Centrum SV1004	29993231	9.2 A	Centrum DV1004	29993237	17.8 A	Centrum TV1004	29993243	26.3 A

		Cer	ntrun	n Bo	oste	r Art	. No.	_				_					_		
Spare part Art. No.	Part Description	29993227 Centrum SV406	29993228 Centrum SV408	29993229 Centrum SV605	29993230 Centrum SV608	29993231 Centrum SV1004	29993232 Centrum SV1006	29993233 Centrum DV406	29993234 Centrum DV408	29993235 Centrum DV605	29993236 Centrum DV608	29993237 Centrum DV1004	29993238 Centrum DV1006	29993239 Centrum TV406	29993240 Centrum TV408	29993241 Centrum TV605	29993242 Centrum TV608	29993243 Centrum TV1004	29993244 Centrum TV1006
	Pumps																		
4160522	HELIX V406-1/16/E/KS/400-50	•						•						•					
4193858	HELIX V408-1/16/E/KS/400-50		•						•						•				
4156034	HELIX V605-1/16/E/KS/400-50			•						•						•			
4156038	HELIX V608-1/25/E/KS/400-50				•						•						•		
4150543	HELIX V1004-1/16/E/KS/400-50					•						•						•	
4150546	HELIX V1006-1/16/E/K/400-50						•						•						•
	Inverter																		
29993249	Wilo Acson MT-10AF	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	Non-return Valve																		
2518445	1 1/2" NON RETURN VALVE HOUSING					•	•					•	•					•	•
2012230	1 1/2" NON RETURN VALVE					•	•					•	•					•	•
2518444	1 1/4" NON RETURN VALVE HOUSING	•	•	•	•			•	•	•	•			•	•	•	•		
2027870	1 1/4" NON RETURN VALVE	•	•	•	•			•	•	•	•			•	•	•	•		
	Expansion Vessel																		
29991905	8L Expansion Vessel	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	Control Panles														 				
2818472		•	•	•	•	•	•												
29990387	CONTROL PANEL - 2 Pump	-	-	-	-	-	-	•	•	•	•	•	•						
29990642	CONTROL PANEL – 3 Pump													•	•	•	•	•	•
29990499	3 PUMP CONTROLLER SPEEDCENTRE													•	•	•	•	•	•

#### 10 Spare Parts

For all spares orders or enquiries please contact Wilo spares at

Email: spareparts.uk@wilo.com Ph: 01283 523000

CE	wilo
EC - Declaration of cor	nformity
Herewith, we declare that <b>Wilo-Centrum</b> of the series	Centrum SV*** Centrum DV*** Centrum TV***
(The serial number is marked on the product site plant) in its delivered state complies with the following relevant	provisions:
EC-Machinery Directive	2006 / 42 / EC
Low Voltage Directive	2014 / 35 / EU
Electromagnetic Compatibility Directive	2014 / 30 / EU
ROHS Directive	2012 / 19 / EU 2015 / 863 / EU
As well as following harmonized standards	EN 809:1998 +A1:2009 EN60204-1 +A1 2009
	EN61000-6-3:2007 +A1:2011
	EN61000-6-2:2005

If the above mentioned series are technically modified without our approval, this declaration shall no longer be applicable

Authorized representative for the completion of the technical documentation:

( Mas

Lee Tebbatt Managing Director 30/07/2020

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07/09/2019



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