Pioneering for You



Submersible pump for Groundwater applications.

### Wilo Zetos K8

Multistage stainless steel cast submersible pump



#### Zetos K8

New Borehole Series from Wilo



Using an innovative new manufacturing process – called Precision Cast has allowed Wilo to re-define hydraulic efficiency, while significantly reducing the machining (84%).



#### This allows for

→ Quicker delivery times

 $\rightarrow$  Reduced manufacturing costs

 $\rightarrow$  Improved hydraulic efficiencies

Coupled with the revised motor design, the Zetos K8 has delivered significant improvements in operating costs.

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#### **Hydraulics**

- → Increased efficiencies up to 88% (84% Ave)
- → Short Bearing Distances (Reduces bending/fatigue)
- $\rightarrow$  84% reduction in machining = Low Embedded Carbon
- → Engineered Fixing of impellers to Shafts (Key/Splines)
- → Encapsulated Bearings impervious to Solids
- → Vibration Bearing Mountings
- $\rightarrow$  Internal Check Valve with Guide Sleeve to prevent sand blocking
- $\rightarrow$  CT Efficiency coating (optional)
- → No Special Tools (Designed to be repaired)
- → Double Bearings with Spiral Grooves
- $\rightarrow$  Shaft Protection Sleeves Standard
- $\rightarrow$  20% oversized shaft
- → Sand content up to 150 g/m<sup>3</sup>
- → Reduced material waste
- → Reduced embedded carbon
- → Significant improvement in tolerance
- $\rightarrow$  Engineered options to specific application available
- → Material Options 316 standard, Duplex optional
- $\rightarrow$  CERAM Ceramic coating / wear part options

## Zetos K8

#### Features



No.	Feature	Function	Customer advantage
	Configurable		Universal application due to numerous hydraulic/ mechanical designs
1	Wear ring made of EPDM, optionally made of stainless steel	Elastic deformation Reduced abrasion / corrosion	Increased service life
2	Additional bearing clearance	Avoids the ingress of solids into the bearing	Improved efficiency
3	Radial bearing with form closure	Avoids rotation of the bearing	Increased operation reliability
4	Defined casting for improved balance	Increased balancing resulting in smooth and reduced bearing load.	Increased operation reliability
5	Screwed clamp sleeve	Not self-locking	Simple assembly + disassembly
6	Thin wall thickness, smooth surfaces	Reduced weight and lower hydraulic losses	Reduced costs with high– quality material and high efficiency

A recent example from a raw water extraction in England:					
	Original (2010)	Existing (2014)	Zetos (2016)		
Unit Type	Competitor	NK87-10/NU911	K8.130-10/NU801		
Duty	600 GPM @ 540 ft.	645 GPM @ 540 ft.	645 GPM at 540 ft.		
Power P2 (at Duty Point)	102kw	84kw	74kw		
Material	Pressed 304SS	Cast Iron/Bronze (plus efficiency coating)	Cast 316 SS		
2016 Price	\$42,220	\$46,387	\$31,233		
* Annual Energy Consumption:	\$104,239	\$98,990	\$75,635		



Rotor Shafts are dual material – the output shaft part is DUPLEX, and friction welded to a high density steel rotor shaft.

This assists with high magnetic conductivity and increase flux density – improving motor efficiency significantly – while reducing cost.



#### **Motors**

## coolact

- $\rightarrow$  Dual Material Rotor Shaft
- → Double Internal Shroud
- → Temperature Equalisation (Direct Cooling)
- → VFD Compatible
- → Rewindable Motors
- $\rightarrow$  Potable Water Filling
- → Counter Thrust and Thrust Bearings (Positive & Negative loads)
- $\rightarrow$  Nema Coupling
- → Oversized shaft
- $\rightarrow$  PE3 irradiated Winding option (72deg C Medium)
- → High and Low Voltage from 230–2300v
- $\rightarrow$  Cooled & Lubricated Bearings
- $\rightarrow$  No Special Tools required (designed to be repaired)
- → Standard Components (bearing/seals)
- → Shroud Options (Flow & Pressure/Material
- → Horizontal & Vertical Mounting options



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