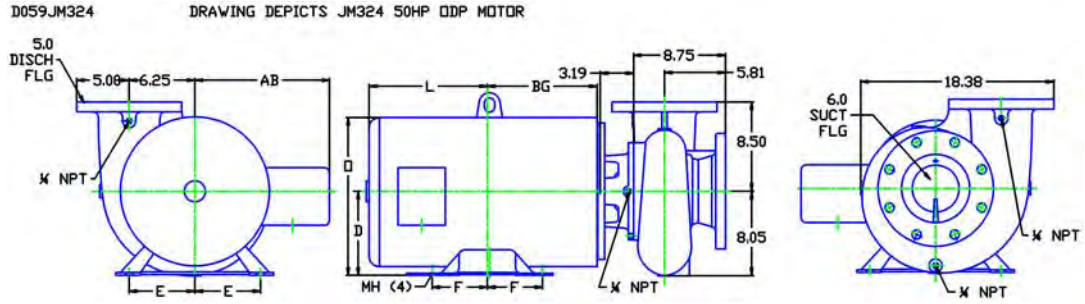
MOTOR DIMENSIONS

NEMA JM FRAME 3 PHASE 2900 RPM

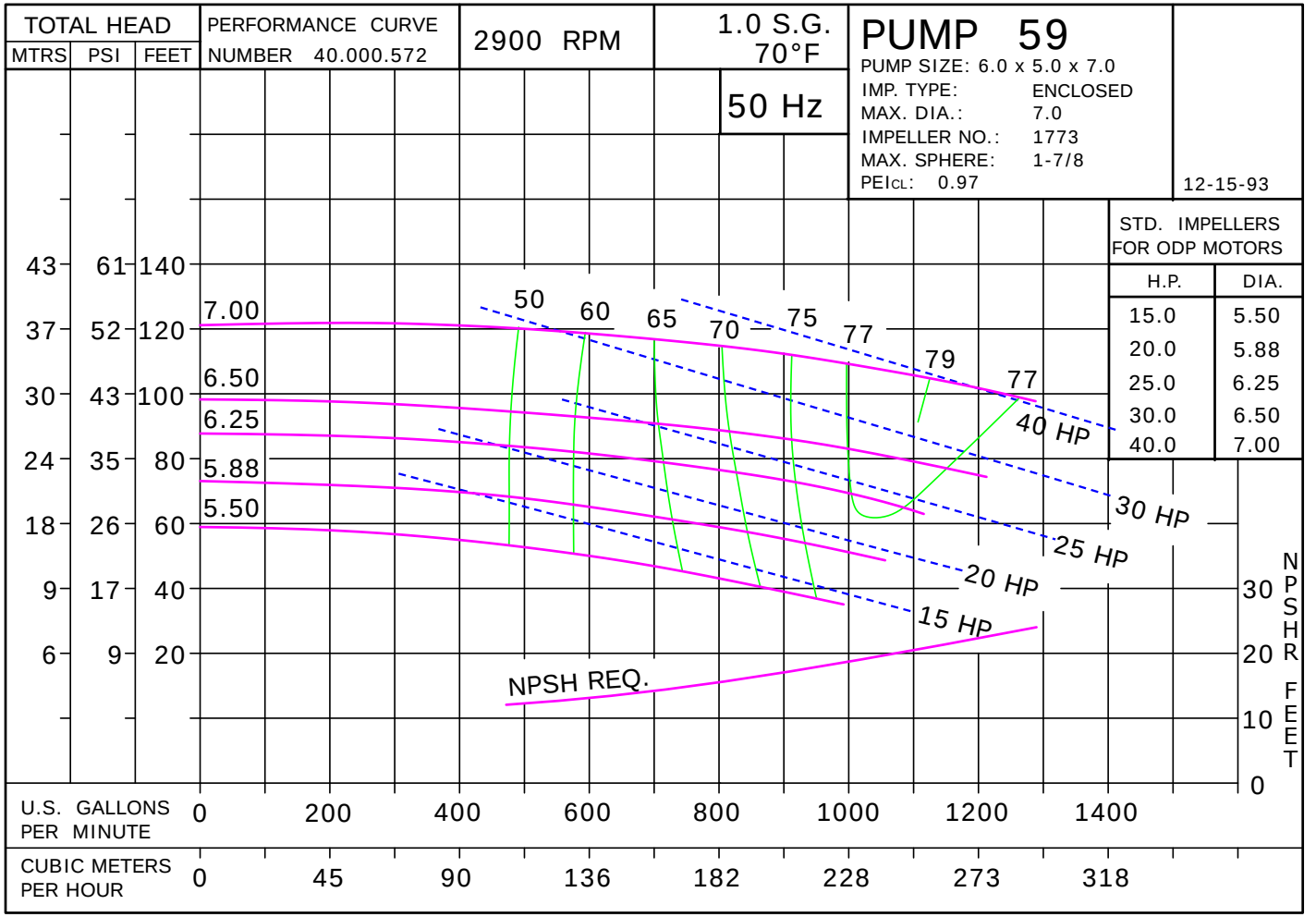
HP	Type	Frame	D	E	F	O	AB	BG	L	MH
25	ODP	JM284	7.00	5.50	4.75	13.86	10.85	9.50	9.22	0.53
30	ODP	JM286	7.00	5.50	5.50	13.86	10.46	9.88	9.60	0.53
40	ODP	JM324	8.00	6.25	5.25	15.55	11.48	10.50	10.40	0.66
25	TEFC	JM286	7.00	5.50	5.50	14.11	11.07	10.02	13.04	0.53
30	TEFC	JM324	8.00	6.25	5.25	15.93	12.58	10.25	13.83	0.66
40	TEFC	JM326	8.00	6.25	6.00	15.93	12.58	11.00	14.60	0.66

Dimensions are the next larger 60Hz motor derated for 50HZ operation.



ALL DIMENSIONS IN INCHES

DRAWING REPRESENTS APPROXIMATE PUMP DIMENSIONS. AUTOCAD DRAWINGS TO SCALE AVAILABLE FROM FACORY



50 Hertz Pump & Motor Data

A 3-phase 50 Hertz Motorpump™ can be obtained in several ways. The most common options are listed below:

1. Most 60 Hz pumps available from Scot Pump can be operated on a 3-phase 50 Hz 190/380V power. However, when operated on 50 Hz power, the speed is reduced by approximately 20%, and a significant reduction in performance is realized. The charts below indicate these reductions in performance.
2. Pumps will produce the performance indicated in the performance curves when operated on 50 Hz power. The motors for these selections can be obtained through *derated 60 Hz motors* and *wound 50 Hz motors (see below)*.

Contact factory for 1 Phase applications.

Derated 60 Hz Motors

The most common practice and readily available method of obtaining a 50 Hz motor is by using the next larger 60 Hz motor and derating it to the desired horsepower on 50 Hz. We will require the country the motor is being exported to, frequency in hertz and specific voltage to ensure that a nameplate with applicable efficiency and country markings (if required) is supplied. In utilizing this practice, service factors may be derated to 1.0. Please contact the factory for approval of the rating for your specific application.

Wound 50 Hz Motors

Specially wound 50 Hz motors are available. These motors are not normally a stock item and require an extended lead time.

The impeller and horsepower combination sized (taking the reduction in speed into consideration) may not be suitable for operation on 60 Hz power. The increase in speed, performance and load may overload the system and the electric motors. ***Pumps sized for 50 Hz operation SHOULD NOT be tested on 60 Hz*** .

60 Hz Pump on 50 Hz Power

No Impeller Change

50 Hz	*60 Hz*	*Factor*
GPM =	GPM x	0.829
Head =	Head x	0.687
BHP =	HP x	0.569

To Size 60 Hz Pump Using 50 Hz Data,

Obtain 60 Hz Data As Follows:

60 Hz	*50 Hz*	*Factor*
GPM =	GPM x	1.2
Head =	Head x	1.45
BHP =	HP =	$\frac{\text{GPM x Head x SG of}}{\text{3960 x Eff}}$

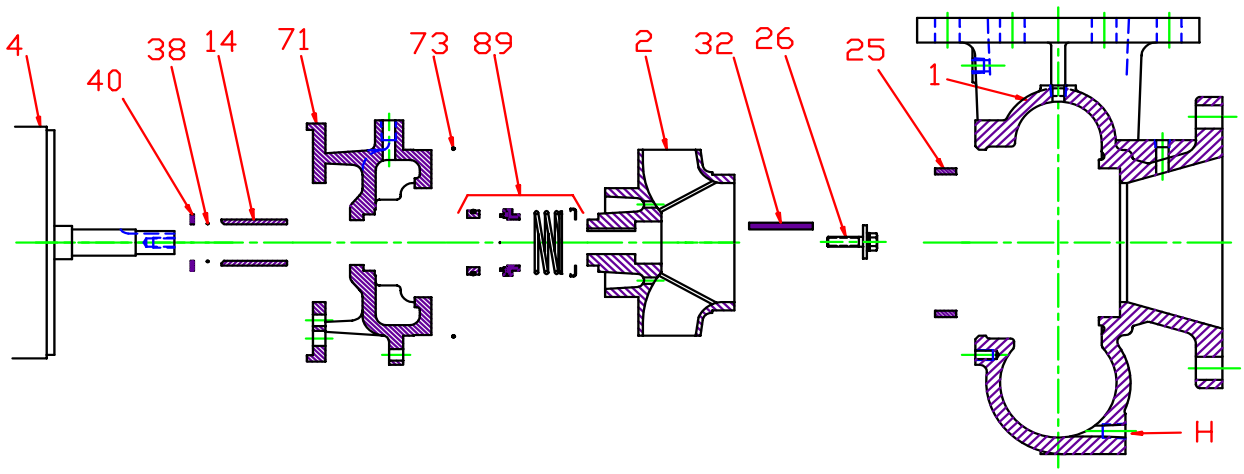
Change of Speed (RPM)

	How Varies:	*Examples*
GPM	Directly	Double RPM = (2)(RPM) = (2)(GPM) Triple RPM = (3)(RPM) = (3)(GPM)
Head	Square	Double RPM = (2)(RPM) = $(2)^2$ = (2)(2) = (4)(Head) Triple RPM = (3)(RPM) = $(3)^2$ = (3)(3) = (9)(Head)
BHP	Cube	Double RPM = (2)(RPM) = $(2)^3$ = (2)(2) (2)= (8)(BHP) Triple RPM = (3)(RPM) = $(3)^3$ = (3)(3)(3) = (27)(BHP)

Change of Impeller Diameter (Dia.)

	How Varies:	*Examples*
GPM	Directly	Double Dia. = (2)(Dia.) = (2)(GPM) Triple Dia. = (3)(Dia.) = (3)(RPM)
Head	Square	Double Dia. = (2)(Dia.) = $(2)^2$ = (2)(2) = (4)(Head) Triple Dia. = (3)(Dia.) = $(3)^2$ = (3)(3) = (9)(Head)
BHP	Cube	Double Dia. = (2)(Dia.) = $(2)^3$ = (2)(2) (2) = (8)(BHP) Triple Dia. = (3)(Dia.) = $(3)^3$ = (3)(3)(3) = (27)(BHP)

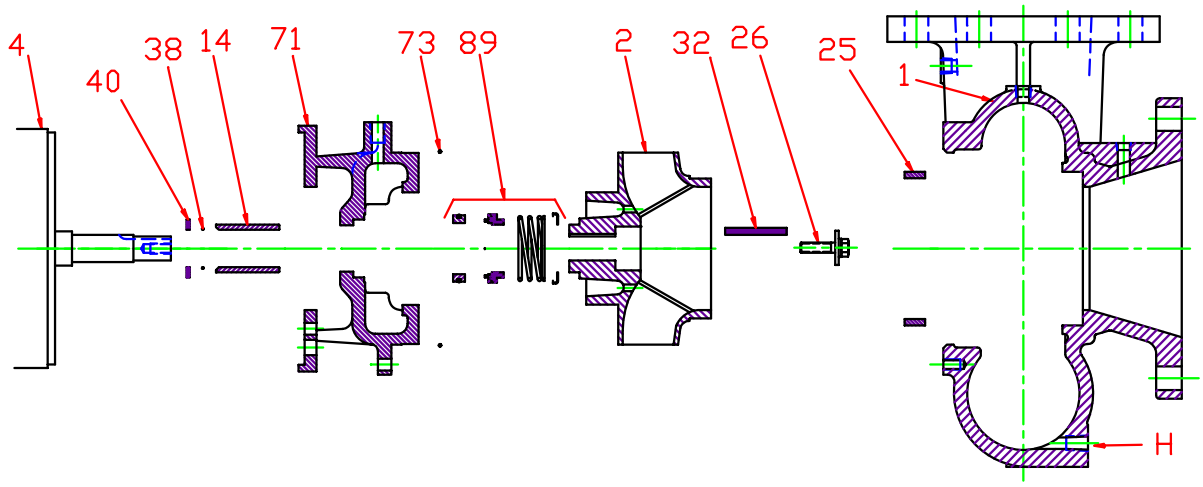
Pump 59 • Iron • JM Frame • 2900 RPM



KEY NO.	PART NAME	PUMP NO. 59
1+	CASE, IRON, 6 x 5 FLG	137.000.563X
2	IMPELLER, 1¼" KEYED, ENCLOSED, SPECIFY DIAMETER:	
	IRON	137.000.569
	BRONZE	137.000.734
4	MOTOR, JM280/320	See 60HZ Chart
	MOTOR, JM360	See 60HZ Chart
14*	SHAFT SLEEVE, BRONZE	110.000.366
	SHAFT SLEEVE, STAINLESS	110.000.365
25	WEAR RING, BRONZE	137.000.565
	WEAR RING, STEEL	137.001.641
26*	IMPELLER RETAINER, STAINLESS	118.000.640
32*	KEY, STAINLESS	102.000.257
38*	O-RING, SHAFT, BUNA	116.000.218
	O-RING, SHAFT, VITON	116.000.218A
40*	FLINGER, STAINLESS	104.000.200
71	ADAPTER, IRON - JM280/320/360	137.000.568X
73*	GASKET, CASE, O-RING	116.000.184
89*	1¾" SEALS:	
	BN-CARB/CM	101.000.196
	VN-CARB/CM	101.000.216
	VN-CARB/SIL	101.000.221
	VN-SIL/SIL	101.000.231
	EPDM-CARB/SIL	101.000.196B
	EPDM-SIL/SIL	137.001.555
--	º REPAIR KITS:	
	BN-CARB/CM SEAL	118.000.530
	VN-CARB/CM SEAL (S)	118.000.530A
	VN-CARB/SIL SEAL	118.000.530B
	VN-SIL/SIL SEAL (S)	118.000.530D
	EPDM-CARB/SIL SEAL	118.000.530C
	EPDM-SIL/SIL SEAL	118.000.530E

* DENOTES COMPONENTS INCLUDED IN REPAIR KIT.
+ INCLUDES BRONZE WEAR RING. FOR STEEL WEAR RING, REPLACE SUFFIX "X" WITH "X1".
º ALL REPAIR KITS INCLUDE THE BRONZE SHAFT SLEEVE EXCEPT THE (S) INDICATED, WHICH IS STAINLESS WITH VITON SHAFT O-RING.

Pump 59 • Iron • JM Frame • 2900 RPM



CONSTRUCTION OPTIONS				
KEY	PART NAME	STANDARD FITTED	BRONZE FITTED	ALL IRON
1	Case	Iron	Iron	Iron
2	Impeller	Iron	Bronze	Iron
14	Shaft Sleeve	Bronze	Bronze	Stainless
25	Wear Ring	Bronze	Bronze	Steel
26	Impeller Retainer	Stainless	Stainless	Stainless
32	Key	Stainless	Stainless	Stainless
38	Shaft O-Ring	BUNA	BUNA	BUNA
40	Flinger	Stainless	Stainless	Stainless
71	Adapter	Iron	Iron	Iron
73	Gasket, Case, O-Ring	BUNA	BUNA	BUNA
89	Mechanical Seal, Type 21 BN-CM	Standard	Standard	Standard
H	Plug, Drain	Brass	Brass	Plated Steel

E059JM

C0592900JM