

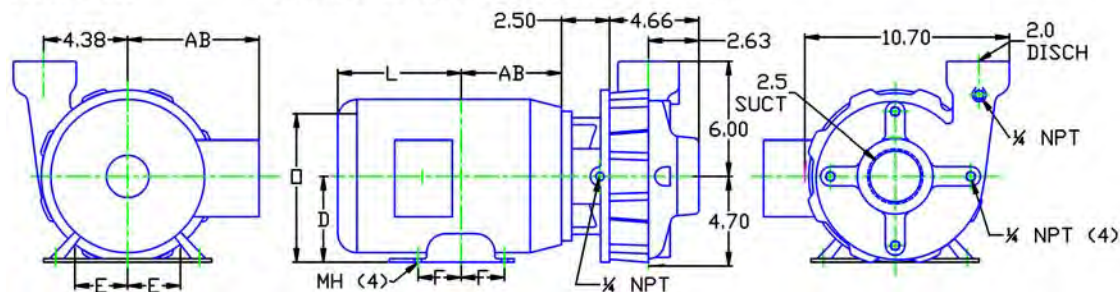
#### MOTOR DIMENSIONS

NEMA JM FRAME 3 PHASE 2900 RPM

HP	Type	Frame	D	E	F	O	AB	BG	L	MH
2	ODP	JM145	3.50	2.75	2.00	6.72	5.87	5.25	4.97	0.34
3	ODP	JM182	4.50	3.75	2.25	8.56	6.70	5.75	6.25	0.41
5	ODP	JM184	4.50	3.75	2.25	8.56	6.70	6.25	6.15	0.41
7.5	ODP	JM213	5.25	4.25	2.75	10.14	7.97	7.25	6.60	0.41
2	TEFC	JM182	4.50	3.75	2.25	8.85	7.57	5.01	7.14	0.41
3/5	TEFC	JM184	4.50	3.75	2.25	9.34	7.57	5.00	7.76	0.41
7.5	TEFC	JM215	5.25	4.25	3.50	10.37	8.19	6.77	9.16	0.41

D052BJM182

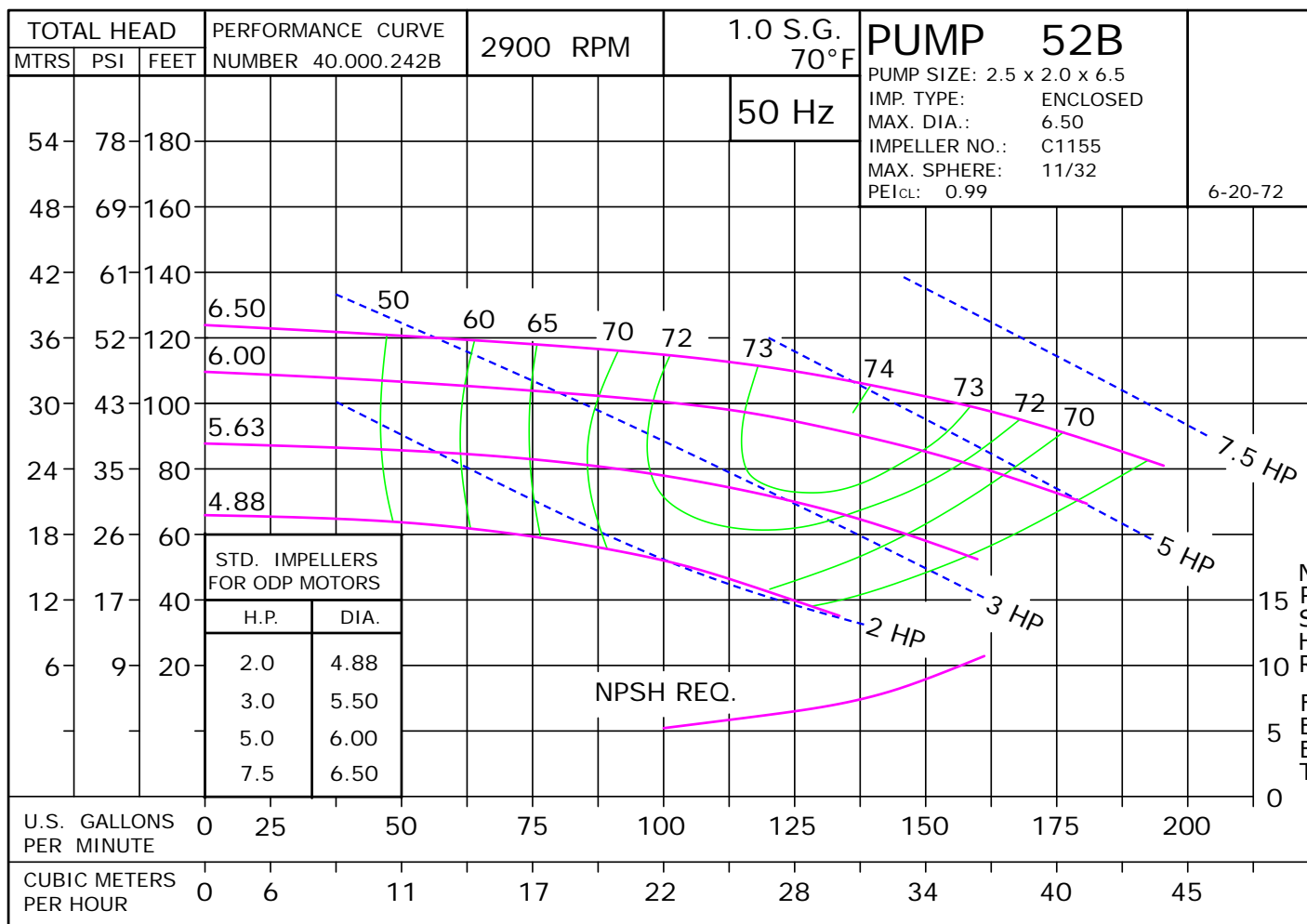
DRAWING DEPICTS 5HP JM182 ODP MOTOR



ALL DIMENSIONS IN INCHES.

DRAWING REPRESENTS APPROXIMATE PUMP DIMENSIONS. AUTOCAD DRAWING TO SCALE AVAILABLE FROM FACTORY.

Dimensions are the next larger 60Hz motor derated for 50Hz operation.



050B5DP

D052BJM182  
0522900

# 52B

JM

052B2900JM  
81.001.748 M19

# 50 Hertz Pump & Motor Data

A 3-phase 50 Hertz Motorpump™ can be obtained in several ways. The most common options are listed below:

1. Most 60 Hz pumps available from Scot Pump can be operated on a 3-phase 50 Hz 190/380V power. However, when operated on 50 Hz power, the speed is reduced by approximately 20%, and a significant reduction in performance is realized. The charts below indicate these reductions in performance.
2. Pumps will produce the performance indicated in the performance curves when operated on 50 Hz power. The motors for these selections can be obtained through *derated 60 Hz motors* and *wound 50 Hz motors* (see below).

Contact factory for 1 Phase applications.

## Derated 60 Hz Motors

The most common practice and readily available method of obtaining a 50 Hz motor is by using the next larger 60 Hz motor and derating it to the desired horsepower on 50 Hz. We will require the country the motor is being exported to, frequency in hertz and specific voltage to ensure that a nameplate with applicable efficiency and country markings (if required) is supplied. In utilizing this practice, service factors may be derated to 1.0. Please contact the factory for approval of the rating for your specific application.

## Wound 50 Hz Motors

Specially wound 50 Hz motors are available. These motors are not normally a stock item and require an extended lead time.

The impeller and horsepower combination sized (taking the reduction in speed into consideration) may not be suitable for operation on 60 Hz power. The increase in speed, performance and load may overload the system and the electric motors. **Pumps sized for 50 Hz operation SHOULD NOT be tested on 60 Hz.**

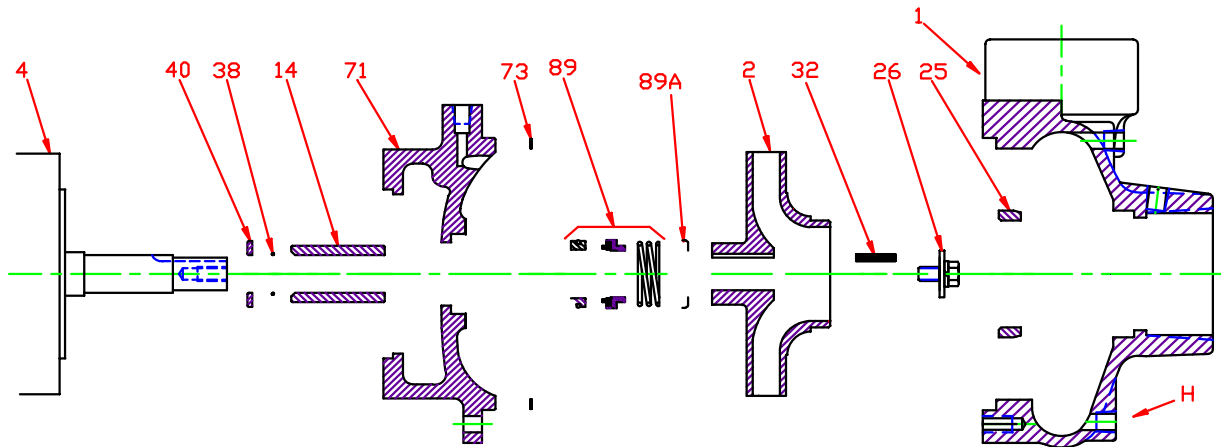
<b>60 Hz Pump on 50 Hz Power</b>		
<b>No Impeller Change</b>		
<b>50 Hz</b>	<b>60 Hz</b>	<b>Factor</b>
GPM =	GPM x	0.829
Head =	Head x	0.687
BHP =	HP x	0.569

<b>To Size 60 Hz Pump Using 50 Hz Data,</b>		
<b>Obtain 60 Hz Data As Follows:</b>		
<b>60 Hz</b>	<b>50 Hz</b>	<b>Factor</b>
GPM =	GPM x	1.2
Head =	Head x	1.45
BHP =	HP =	$\frac{\text{GPM} \times \text{Head} \times \text{SG of}}{3960 \times \text{Eff}}$

<b>Change of Speed (RPM)</b>		
	<b>How Varies:</b>	<b>Examples</b>
GPM	Directly	Double RPM = (2)(RPM) = (2)(GPM) Triple RPM = (3)(RPM) = (3)(GPM)
Head	Square	Double RPM = (2)(RPM) = (2) <sup>2</sup> = (2)(2) = (4)(Head) Triple RPM = (3)(RPM) = (3) <sup>2</sup> = (3)(3) = (9)(Head)
BHP	Cube	Double RPM = (2)(RPM) = (2) <sup>3</sup> = (2)(2)(2) = (8)(BHP) Triple RPM = (3)(RPM) = (3) <sup>3</sup> = (3)(3)(3) = (27)(BHP)

<b>Change of Impeller Diameter (Dia.)</b>		
	<b>How Varies:</b>	<b>Examples</b>
GPM	Directly	Double Dia. = (2)(Dia.) = (2)(GPM) Triple Dia. = (3)(Dia.) = (3)(RPM)
Head	Square	Double Dia. = (2)(Dia.) = (2) <sup>2</sup> = (2)(2) = (4)(Head) Triple Dia. = (3)(Dia.) = (3) <sup>2</sup> = (3)(3) = (9)(Head)
BHP	Cube	Double Dia. = (2)(Dia.) = (2) <sup>3</sup> = (2)(2)(2) = (8)(BHP) Triple Dia. = (3)(Dia.) = (3) <sup>3</sup> = (3)(3)(3) = (27)(BHP)

**Pump 52B • Bronze • JM Frame • 2900 RPM**



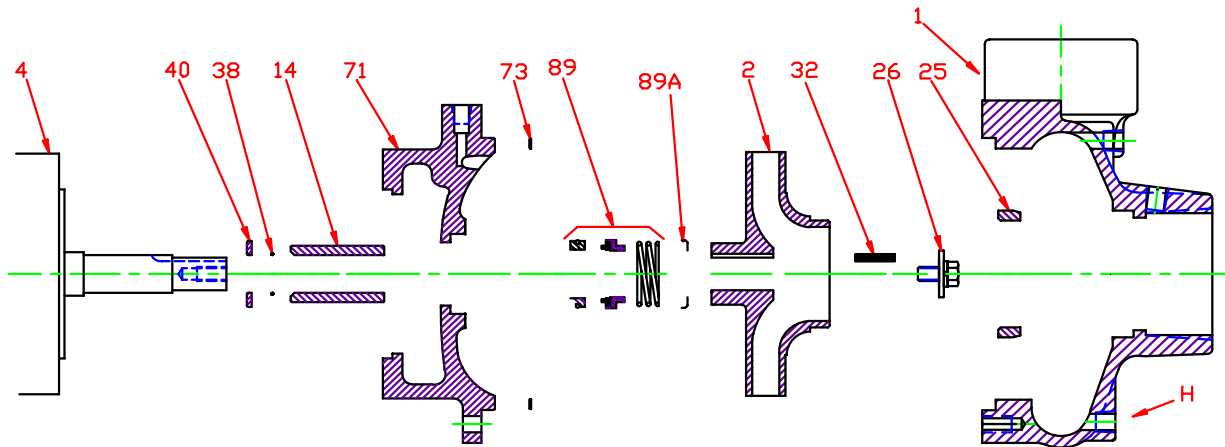
KEY NO.	PART NAME	PUMP NO. 52B
1	CASE, BRONZE, 2.5 x 2 NPT	130.000.218X
2	IMPELLER, 7/8" KEYED, ENCLOSED, SPECIFY DIAMETER: BRONZE	131.000.810
4	MOTOR, JM140/180 MOTOR, JM210	See 60Hz Chart See 60Hz Chart
14*	SHAFT SLEEVE, BRONZE SHAFT SLEEVE, STAINLESS	110.000.178 110.000.192
25	WEAR RING, BRONZE	103.000.136
26*	IMPELLER RETAINER, STAINLESS	118.000.163A
32*	KEY, STAINLESS	102.000.102
38*	O-RING, SHAFT, BUNA O-RING, SHAFT, VITON	116.000.117 116.000.105
40*	FLINGER, STAINLESS	104.000.165
71	ADAPTER, BRONZE - JM140/180 ADAPTER, BRONZE - JM210	132.000.228X 132.000.223X
73*	GASKET, CASE, FIBER	116.000.157
89*	1½" SEALS:	
	BN-CARB/CM	101.000.168
	VN-CARB/CM	101.000.191
	VN-CARB/SIL	101.000.175
	VN-SIL/SIL	101.000.204
	EPDM-CARB/SIL	101.000.175B
	EPDM-SIL/SIL	101.000.204B
89A*	SEAL RETAINER, STAINLESS	104.000.174
--	° REPAIR KITS:	
	BN-CARB/CM SEAL	118.000.344
	VN-CARB/CM SEAL (S)	118.000.344A
	VN-CARB/CM SEAL	118.000.344K
	VN-CARB/SIL SEAL	118.000.344B
	VN-SIL/SIL SEAL (S)	118.000.344F
	EPDM-CARB/SIL SEAL	118.000.344C
EPDM-SIL/SIL SEAL	118.000.344D	

\* DENOTES COMPONENTS INCLUDED IN REPAIR KIT.

+ INCLUDES BRONZE WEAR RING.

° ALL REPAIR KITS INCLUDE THE BRONZE SHAFT SLEEVE EXCEPT THE (S) INDICATED, WHICH IS STAINLESS WITH VITON SHAFT O-RING.

**Pump 52B • Iron • JM Frame • 2900 RPM**



CONSTRUCTION OPTIONS		
KEY	PART NAME	ALL BRONZE
1	Case	Bronze
2	Impeller	Bronze
14	Shaft Sleeve	Bronze
25	Wear Ring	Bronze
26	Impeller Retaining Assy	Stainless
32	Key	Stainless
38	Shaft O-Ring	BUNA
40	Flinger	Stainless
71	Adapter	Bronze
73	Gasket, Case	Fiber
89	Mechanical Seal, Type 21 BN-CM	Standard
89A	Seal Spring Retainer	Stainless
H	Plug, Drain	Brass

E054JM

D11

C052B2900JM