



AMERICAN-MARSH PUMPS

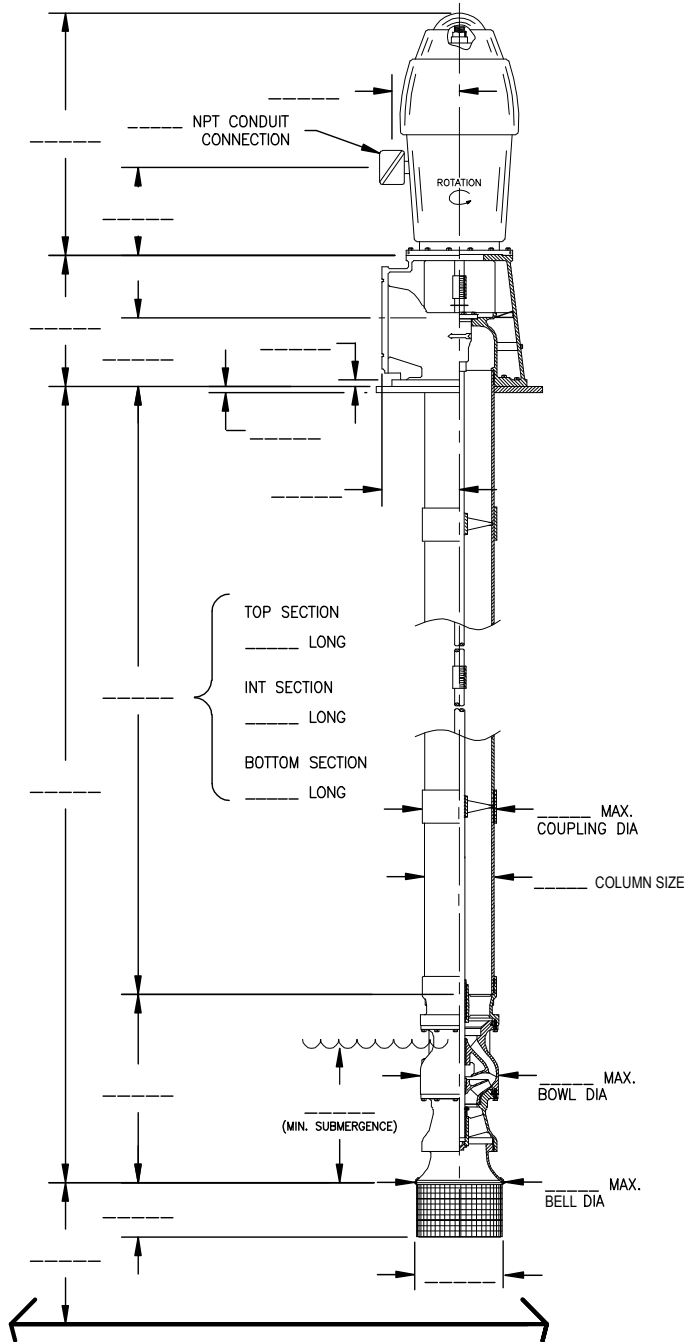
A WILO BRAND

VERTICAL TURBINE

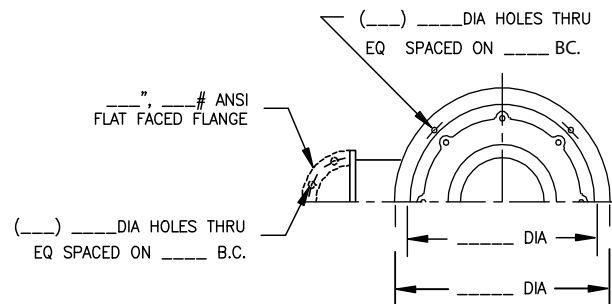
480 SERIES VT

CAST DISCHARGE HEAD,
OPEN LINESHAFT, THREADED COLUMN

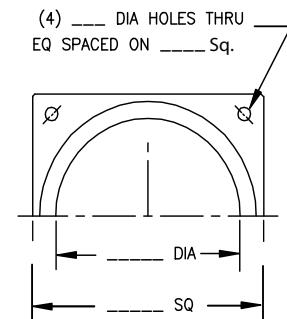
JUNE 2010



DISCHARGE HEAD



FOUNDATION PLATE



NOTES:

1. ALL DIMENSIONS ARE IN INCHES ± 0.375

*THE MIN. SUBMERGENCE IS FROM THE BOTTOM OF THE BELL OR SUCT. CASE TO THE WATER LEVEL.

THIS VALUE IS REQUIRED TO PREVENT VORTEXING ONLY. THIS VALUE MAY NEED TO INCREASE TO PROVIDE ADEQUATE NPSHa

CUSTOMER					P.O. NUMBER	
JOB NAME					TAG NAME	
PUMP SIZE AND MODEL		GPM	TDH	RPM	ROTATION	DISCHARGE POSITION
MOTOR	HP	FRAME	PHASE	HERTZ	VOLTS	ENCLOSURE
CERTIFIED FOR			CERTIFIED BY		DATE	

WARNING

DO NOT OPERATE THIS MACHINE WITH OUT PROTECTIVE GUARD IN PLACE. ANY OPERATION OF THIS MACHINE WITHOUT PROTECTIVE GUARD CAN RESULT IN SEVERE BODILY INJURY.