# wilo

Pioneering for You

# **Reliable and Energy Efficient Pumps** For Sugar Industry



SB\_Metal\_Industry\_02\_A4\_200618\_E



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# Who we are

Founded in 1872 as Kupfer- und Messingwarenfabrik in Dortmund, Wilo has evolved from being a local specialist to a global player. As the majority shareholder with a stake of approximately 90 percent, the Caspar Ludwig Opländer Founded ensures the company's continuity and independence. An uncompromising customer-driven mind-set, immediate market proximity and, in particular, our culture of innovation have made us who we are: one of the worldwide leading manufactures of high-tech pumps and pump systems.

# What we are

Wilo is a premium supplier in the field of building services, water management and industry. This leading position drives us to maintain our superiority. For our customers, we make complex technologies user-friendly, simple to operate energy-efficient and powerful. The main focus of our activities is therefore on the people. We offer them outstanding products, system solutions and services. In this spirit, our brand promise "Pioneering for You" stands for maximum quality of life.





and semi-detached houses, public heating technology, air-condition



## Water Management

All life is completely dependent on water – however, this valuable eleme is becoming increasingly scarce. The ability to ensure the purification and supply of water is rapidly developing into a global challenge. Wilo offers professional solutions designed to meet the complex requirements involved in the production of potable water, water purification, water pumping, water treatment and wastewater disposal. Wilo water management pumps and systems set benchmarks in the areas of technical performance, efficiency and sustainability.





# WILO Mather and Platt Pumps Pvt. Ltd.

Mather and Platt started its Indian operations in 1913 from Kolkata, and has been fulfilling the need of water supply for more than 100 years in India for segments like building services, water management and industries. We started our operation at Chinchwad works in Pune, Maharashtra in year 1959.

Mather and Platt Pump Ltd became part of WILO SE in the year 2005 And in year 2014, WILO Mather and Platt Pumps Ltd. Become WILO Mather and Platt Pumps Pvt. Ltd.

In the year 2009 a new state of art manufacturing facility covering over approx. 6000 sq. meters has been built at Kolhapur around 260 km from Pune to manufacture the latest high efficiency products of Wilo India.

The Pune & Kolhapur plants have acquired ISO 9001, ISO 14001 and OSHAS 18001 and all products are CE certified.





# Water is life.



# Quality. This is what matters.

Deviations of 70 micrometres – a hair's breadth – are just visible to the naked eye. This is still too much tolerance for real quality and this is why our quality assurance system combines the latest measuring methods with extensive testing procedures. These include, for example, an endurance test in which our pumps run non-stop under full load. This test and the most demanding eagle-eyed technicians mean that even the smallest of flaws do not go undetected. Only products that pass our tests with flying colours are put to use in your company. Quality means that we question every aspect of our products and actions, so that you are left in peace.

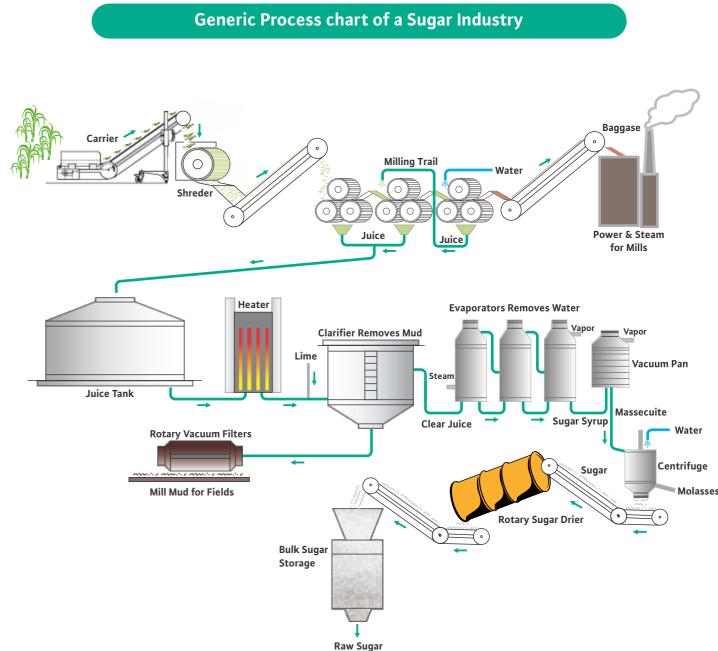
In India Sugar is manufactured from sugarcane. Over 510 sugar mills with different capacities are in operation as per Indian Sugar Mills Association (ISMA) producing up to 19.2 million tonnes (MT) of sugar. Sugar industry which is concentrated in sugarcane growing areas has emerged as very active force in last few years & amp; is dominated by co-operatives.

Industry depends upon availability of sugarcane. Crushing season starts from October/November & amp; last up to April/May.

### Typical Set Up:

For years together 2500 TCD (Tonnes crushed per day) was considered as an ideal plant size by sugar industry but now days it has expanded from 3500 TCD to 7500 TCD.

Now from 2018 some plants has capacity upto 10,000 TCD





# Wilo service worldwide:

- → More than 1500 Wilo technicians
- $\rightarrow$  Available in more than 60 countries
- → Customer driven solutions
- → Excellent supply performance  $\rightarrow$  Fast and in best quality

# Wilo service in India:

- → More than 200 Wilo technicians  $\rightarrow$  More than 100 Wilo service partners
- $\rightarrow$  Available across the country
- → Customer driven solutions
- $\rightarrow$  Excellent supply performance
- $\rightarrow$  Quick and reliable
- $\rightarrow$  Each our regional office is having team of service persons
- → At Pune, we have centralized service team
- $\rightarrow$  We have appointed service dealers who are having trained service team from M+P
- $\rightarrow$  We are doing energy audit of Industrial plant
- $\rightarrow$  We carry out retro fitting jobs also

# Service. Wherever you need us.

Flexibility is one of the most important qualities in the business world of today. Not only for the product range or service,

but also spatially. Our specialists for development, quality assurance and production work in close cooperation with you when integrating our pumps in your production process. That begins with individual consulting during the planning stage, and goes far beyond installation and connection. A well-trained and worldwide active service department is another essential feature of our partnership philosophy. We're only happy when your business runs as well as our pumps.

#### Mill Unit:

- → Sugar cane is unloaded on feeder. Then it passes through cane carrier, leveller and enters into first mill then subsequently passes through chain of mills.
- $\rightarrow$  Juice is extracted from these chain mills & amp; to get maximum extraction of juice hot is sprinkled on bagasse & amp; then once again it send to last mill.

#### Scope for pump application:

- → For Raw juice & amp; unscreened juice non-clog pumps are recommended.
- → For imbibition water & amp; screened juice end suction pumps are recommended.



#### **Boiling House /Process unit:**

- → In this unit screened juice is heated by heaters to remove impurities and collected into in tower.
- $\rightarrow$  From tower by gravity it goes to sulphitation tank where chemicals are added and this juice is again passes through heater & amp; collected into settler tank.
- $\rightarrow$  The clear juice is from settler tank (clarifier) is transferred for evaporation.

#### Scope for pumps application:

- $\rightarrow$  End suction for pumps for heated juice.
- $\rightarrow$  End suction pumps for Sulphated juice & amp; milk of lime.

#### **Clarifier /Mud Clarifier/Settler tank:**

→ Mud from settler tank/clarifier is collected in mud tank & amp; remaining juice is extracted from this mud & amp; transferred to weightment tank.

#### Scope for pumps application:

- → End suction pump for recirculation juice.
- → Non Clog pump for mud transfer & amp; raw juice.
- End suction pumps for cake wash.



#### **Evaporation**:

- $\rightarrow$  In this process juice from clarifier is transferred to evaporators & is heated by evaporation method & amp; gets converted into thick syrup.
- $\rightarrow$  Then this syrup is superheated in vertical juice heaters.
- $\rightarrow$ Then this syrup tower where it undergoes sulphitation process then sulphited syrup goes to pan section.
- $\rightarrow$ The evaporator is heated with help of steam and gets condensed into hot water during process.

#### Scope for pumps application:

- End suction pumps for hot water recirculation, milk of lime, caustic soda & condensate pumps.  $\rightarrow$
- $\rightarrow$  Non clog pumps for syrup transfer pump.
- End suction & amp; split case pumps for injection water.  $\rightarrow$



#### **Pan Section:**

- → In this process syrup from evaporator is passes through series of heating chambers where syrup is again boiled and crystallization starts.
- In centrifuge action sugar is cleaned with injection of hot water.  $\rightarrow$
- Then this sugar is passes through sugar dryer where is there is classification of sugar is done as per sugar crystal sizes.  $\rightarrow$
- $\rightarrow$  Then sugar is transferred to sugar storage shed.

#### Spray Pond /Cooling Tower:

→ Hot water collected from pan section & amp; evaporator is transferred to spray pond & cooling tower where this hot water is cooled and again is used for required process.

#### Scope for pumps application:

- → End suction/split case pumps for cooling tower.
- → End suction pumps for make water.

#### **Captive power plant:**

- → In this power plant steam & amp; power is generated.
- → By using bagasse as fuel to heat the boiler, from water steam is generated is used for evaporators & amp; power generation.

#### Scope for pumps application:

- Multistage pumps for boiler feed water. →
- → End suction pumps for recirculation/transfer of water.

	Plant Capacity	2500 TCD	3500 TCD	5000 TCD	7500 TCD
	Application	Pump Model	Pump Model	Pump Model	Pump Model
Mill House	Raw Juice	SK	SK	SK	SK
	Unscreened Juice	SK	SK	SK	SK
	SCREENED JUICE	PISO	PISO	PISO	PISO
	Imbibition Water	PISO	PISO	PISO	PISO
Clarifier	Mud Pump	SK	SK	SK	SK
	Raw Juice Pump	SK	SK	SK	SK
	Clear Juice	PISO	PISO	PISO	PISO
	Filtrate Pump	PISO	PISO	PISO	PISO
	Cake Wash	PISO	PISO	PISO	PISO
Boiling House/	Weighed Juice	PISO	PISO	PISO	PISO
Process Unit/	Juice Heater	PISO	PISO	PISO	PISO
Evaporation	Sulphated Juice	PISO	PISO	PISO	PISO
	Condensate For EVAP 1	PISO	PISO	PISO	PISO
	Condensate For EVAP 2	PISO	PISO	PISO	PISO
	Condensate For EVAP 3	PISO	PISO	PISO	PISO
	Condensate For EVAP 4	PISO	PISO	PISO	PISO
	Syrup Extraction	SK	SK	SK	SK
	Phosphate Slurry	PISO	PISO	PISO	PISO
	Milk of Lime Pump	PISO	PISO	PISO	PISO
	Caustic Soda	PISO	PISO	PISO	PISO
	Pan Condensate	PISO / MVI/HELIX	PISO / MVI/HELIX	PISO / MVI/HELIX	PISO / MVI/HELIX
	Injection Pump	PISO/SCP	PISO/SCP	PISO/SCP	PISO/SCP
	Hot & Cold Water	PISO	PISO	PISO	PISO
	Syrup Pump	SK	SK	SK	SK
	Sugar Melt	SK	SK	SK	SK
	Spray Water	PISO	PISO	PISO	PISO
Falling Film	Recirculation Juice	PISO	PISO	PISO	PISO
	Condensate Pump	PISO	PISO	PISO	PISO
	Hot Water	PISO	PISO	PISO	PISO
Fire Water Pumps	Main & Standby Pump	MISO/SCP	MISO/SCP	MISO/SCP	MISO/SCP
	Jockey Pump	MVI/HELIX	MVI/HELIX	MVI/HELIX	MVI/HELIX
Cooling Tower	Cooling Water	MISO/SCP/FD	MISO/SCP/FD	MISO/SCP/FD	MISO/SCP/FD
Pumps	Make Water pumps	MISO	MISO	MISO	MISO
Power Plant	Boiler Feed Pump	Multistage	Multistage	Multistage	Multistage
	Recirculation/Transfer Water	PISO	PISO	PISO	PISO

Note: The above selection of pumps is based on general guide lines however this may vary based on pump capacity and head. Please contact our Dealer or Sales Department for product offering for Distillery, Co-generation & Utilities.

### **Horizontal Split Case Pump**

Volume flow	
Delivery head	
Temperature	

#### Features

- R
- R
- R

#### End Suction Pump as per EN 733

Volume flow Delivery head Temperature

#### Features

- R
- R
- R R
- R

### End Suction Pump as per ISO 2858

Volume flow
Delivery head
Temperature

#### Features

- R End Suction top discharge
- R Back pullout design
- R
- R
- R

### **End Suction Pump FD Series**

Volume flow	
Delivery head	
Temperature	_

### Features

- R
- R Back pullout design
- R Mechanical seal
- R
- R









upto 18000 m<sup>3</sup>/hr upto 270 m upto 120°C

® Mechanical seal/gland packing Centerline line mounting for high temp service Vertical execution direct drive/shaft extension unit Prime mover – Motor/Engine

> upto 600 m³/hr upto 150 m

upto 120°C

End Suction top discharge Back pullout design Conforms to ISO 2858 Mechanical seal/gland packing Grease/Oil Lubricated Bearing ® Prime mover- Motor/Engine

> upto 750 m³/hr upto 170 m upto 120°C

Mechanical seal/gland packing Grease/Oil Lubricated Bearing Prime mover– Motor/Engine

> upto 600 m<sup>3</sup>/hr upto 150 m upto 120°C

End Suction top discharge Grease Lubricated Bearing Prime mover- Motor/Engine





#### Vertical Sump Pump

Volume flow	upto 750 LPM
Delivery head	upto 170 m
Power	upto 15 HP

#### Features

- R End Suction top discharge
- R Back pullout design
- R Mechanical seal/gland packing
- R Grease/Oil Lubricated Bearing
- R Prime mover- Motor/Engine

#### Vertical Inline pump

Volume flow	upto 155 m <sup>3</sup> /hr
Delivery head	upto 235 m
Temperature	upto 100°C
Stages	2 to 24

#### Features

- ® Vertical inline mounting
- Antifriction bearing, mechanical seal with EPDM/viton elastomers
- Supplied with high efficiency VFD compatible motor
- Option of Flame proof motor

#### Multistage Ring Section Pump

Volume flow	upto 1000 m <sup>3</sup> /hr
Delivery head	upto 1800 m
Temperature	upto 160°C
Stages	3 to 15

#### Features

- ® Radial flow impeller with vane diffusers mechanical seal/gland packing
- R Grease lubricated antifriction bearings
- R Balance valve design for axial thrust bush bearing/roller bearing
- R Vertical /centreline optional mounting arrangement

#### MNC

Volume flow	upto 4446 LPM
Delivery head	upto 3 m
Power	upto 26 HP
Voltage	220 V (Single phase)
	415 V (Three phase)

#### Features

- Self priming and back pull out design for easy maintenance  $\rightarrow$
- $\rightarrow$  Non clog and semi open impeller enables to handle solids up to 40 mm
- Non asbestos PTFE gland packing along with stuffing box arrangement  $\rightarrow$
- $\rightarrow$ Motors are with high operating efficiency and suitable for wide voltage fluctuations
- $\rightarrow$ Replaceable wearing parts and rewind able motor.
- $\rightarrow$  Stator and rotors are coated with rust proof solution for better corrosion resistance.



#### MPM

Volume flow Delivery head Power Voltage

#### Features

## **WBW Series Water Filled** 75 mm - (3") 100 mm - (4")

L25 mm –	(5"
L50 mm –	
L75 mm –	
200 mm –	(8"

Volume flow	
Delivery head	
Power	

Volume flow Delivery head Temperature

#### Features

- moisture sensor

### **Mixers**

Volume flow Temperature

### Features

- R
- R
- R



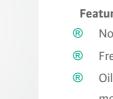






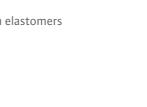


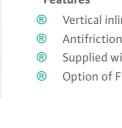














upto 2300 LPM upto 78 m upto 30 HP 220 V (Single phase) 415 V (Three phase)

→ Dynamically balanced rotating parts to ensure min. vibration, noise free operation & long bearing life → Designed for wide Voltage fluctuations



#### Submersible Sewage Pump

upto 8000 m<sup>3</sup>/hr upto 100 m upto 60°C

® Non clog free flow, single/multi channel impeller

Free passage size upto 200 mm

Oil barrier chamber with float switch winding, bearing temperature indicator,

® Stationary/portable installation, with/without macerator

upto 4.25 m³/hr upto 40°C

® Submerged operation mode:S1 protection class: IP 68

Two stage planetary gear with exchangeable second planetary gear

Permanently lubricated antifriction bearing

Max submersion depth 12.5 m



#### **Hydro Pneumatic Booster System**

Volume flow	upto 800 m³/hr
Delivery head	upto 160 m
Temperature	upto 120°C



#### **Control Panels**

For various applications like:

- R Fire fighting
- Pressure boosting & plumbing R
- R HVAC
- R Drain & mixers

#### Ceram. Lifelong corrosion protection.

With ceram, Wilo offers reliable protection against corrosive and abrasive fluids. This solvent-free, ceramic based coating guarantees the perfect corrosion protection of our products.

Ceram coatings are available in different versions (C0, C1, C2 and C3). For use in especially critical fluids, the individual versions can also be combined with each other. With ceram, a cost-effective alternative solution compared to special materials can also be offered.



Ceram quality	Layers	Thickness [mm]	
Ceram C0	1	0.4	Со
Ceram C1	1-3	1.5	Im
Ceram C2	1	1.5	Co
Ceram C3	1	3	Со

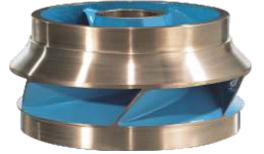
# Efficient aeration with the Wilo-Sevio AIR. Thanks to flow-optimised design.

The Wilo disc aerator design is based on considerations regarding flow and strength.

Wilo disc aerators are all factory-tested to ensure that they are within the specified pressure loss range.

The aeration systems are individually configured for every requirement and are characterized by their compact modular design. Depending on the aeration power required, an appropriate number of disc aerators are installed on pipes and supplied with compressed air. The system is delivered in the form of components that are pre-assembled at the factory – no need for gluing or welding. This allows for quick and easy installation on site.





### Application

omplete outer and inner coating peller and suction port coating oating of the pump housing (inside) oating of the pump housing (inside)



Flow-optimised Evenly distributed small-bubble oxygen entry over the entire membrane surface

#### The advantages to you

- $\rightarrow$  Reduced energy costs
- → Optimal process
- $\rightarrow$  Increased oxygen entry
- $\rightarrow$  Improved treatment performance
- Minimal installation and maintenance required  $\rightarrow$ increased overall efficiency
- Combination with Wilo submersible mixers  $\rightarrow$
- Comlete configuration to suit the requirements at  $\rightarrow$ hand
- $\rightarrow$  A contract person for all project phases

# **Reference List:**

Sr. No.	Customer name	Location	Sr. No.	Customer name	Location
L	Vijaynagar Sugars Pvt Ltd	Karnataka	31	Dwarkadhish Sakhar Karkhana Ltd	Maharashtra
2	Eid Parry Sugars (Haliyal)	Karnataka	32	Malegaon SSK	Maharashtra
3	Eid Parry Sugars (Ramdurg)	Karnataka	33	Bajaj Hindustan Limited	Uttar Pradesh
4	Eid Parry Sugars (Sadashiv Sugars)	Karnataka	34	Dhampur Sugar Mills Ltd	Uttar Pradesh
5	Indian Cane Power Ltd	Karnataka	35	Dscl Sugar	Uttar Pradesh
6	Nirani Sugars Ltd	Karnataka	36	K.M. Sugar Mills Ltd	Uttar Pradesh
7	Mrn Sugars	Karnataka	37	Balarampur Chini Mills	Uttar Pradesh
8	Basaveshwar Sugars	Karnataka	38	Bhagwanpura Sugar Mills	Punjab
9	Indian Sugar Company	Karnataka	39	Faridkot Co Op Sugar	Punjab
10	Jamkhandi Sugars Ltd (Jamkhandi)	Karnataka	40	Jagaraon Co Op Suagr	Punjab
11	Jamkhandi Sugars Ltd (Indi)	Karnataka	41	Nahar Sugar	Punjab
12	Satish Sugars Ltd	Karnataka	42	Oswal Sugars Ltd	Punjab
13	Athani Sugars Ltd	Karnataka	43	Patial Co Op Suagr	Punjab
14	Shree Renuka Sugars Ltd (Athani)	Karnataka	44	Piccadily Sugar	Punjab
15	Shree Renuka Sugars Ltd (Havalga)	Karnataka	45	The Budhalda Co Op Sugar	Punjab
16	Shree Renuka Sugars Ltd (Raigag)	Karnataka	46	K K Birla Sugar	Delhi
17	Doodhaganga Ssk	Karnataka	47	Rana Sugars Limited	Delhi
18	Shivshakti Sugars Ltd	Karnataka	48	Sonipat Co Op Sugar	Delhi
19	Hira Sugars Ltd	Karnataka	49	Chadha Sugars & Industries Pvt.Ltd,	Delhi
20	Nsl Sugars Ltd	Karnataka	50	Haryan Co Op Sugar	Harayana
21	Gem Sugars Ltd	Karnataka	51	Vellore Co-Op Sugar Mills Ltd	Tamil Nadu
22	Daund Sugars Ltd	Maharashtra	52	Tiruttani Co-Op. Sugar Mills Ltd	Tamil Nadu
23	Utopian Sugars Ltd	Maharashtra	53	Perambalur Sugar Mills Ltd	Tamil Nadu
24	Shree Siddheshwar Ssk Ltd	Maharashtra	54	Rajshree Sugars & Chemicals Ltd.	Tamil Nadu
25	Shree Someshwar Ssk Ltd	Maharashtra	55	Sakthi Sugars Limited	Tamil Nadu
26	Shree Tatyasaheb Kore Warna Ssk	Maharashtra	56	The Andhra Sugars Ltd (T)	Andhra Prade
27	Jaywant Sugars Ltd.,	Maharashtra	57	Deccan Sugars	Andhra Prade
28	Kranti Ssk Limited	Maharashtra	58	Thandava Coop. Sugars Ltd.	Andhra Prade
29	Karmayogi Shankarraoji Patil Ssk	Maharashtra	59	The Anakapalli Coop. Suigar Ltd.	Andhra Prade
30	Jawahar Shetkari Sakhar Karkhana Ltd	Maharashtra	60	Bannari Amman Sugars Limited	Andhra Prade

# Service Network

